### **UNITED STATES SECURITIES AND EXCHANGE COMMISSION**

Washington, D.C. 20549

### FORM 10-Q

(X)	QUARTERLY REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES
	EXCHANGE ACT OF 1934

For	the quarterly period ended March 31, 2004	1	
( )	TRANSITION REPORT PURSUANT EXCHANGE ACT OF 1934	TO SECTION 13 OR 15(d) OF THE SECURITIES	
For	the transition period from	to	
Con	nmission File Number: 1-5057		
		ADE CORPORATION rant as specified in its charter)	
Dela	aware	82-0100960	
	te or other jurisdiction of incorporation or unization)	(I.R.S. Employer Identification No.)	
P.O.	1 West Jefferson Street Box 50 se, Idaho	83728	
(Add	dress of principal executive offices)	(Zip Code)	
(208	3) 384-6161		
(Reg	gistrant's telephone number, including area	a code)	
during		1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchanger orter period that the registrant was required to file such reports), and (2) has been subject No	
ndica No		s an accelerated filer (as defined in Rule 12b-2 of the Securities Exchange Act of 1934).	Yes X
ndica	ate the number of shares outstanding of ea	ach of the issuer's classes of common stock, as of the latest practicable date.	
	Class	Shares Outstanding as of April 30, 2004	

Common Stock, \$2.50 par value

87,660,674

### **TABLE OF CONTENTS**

#### **PART I - FINANCIAL INFORMATION**

tem 1.	Financial Statements	3
	Notes to Quarterly Consolidated Financial Statements (Unaudited)	7
	Basis of Presentation	7
	2. OfficeMax Acquisition	7
	3. OfficeMax Integration	9
	4. Net Income (Loss) Per Common Share	10
	5. Stock-Based Compensation	11
	6. Other (Income) Expense, Net	13
	7. Income Taxes	13
	8. Comprehensive Income (Loss)	13
	9. Accounting Changes	14
	10. Investments in Equity Affiliates	14
	11. Inventories	15
	12. Deferred Software Costs	15
	13. Goodwill and Intangible Assets	15
	14. Debt	16
	15. Financial Instruments	17
	16. Retirement and Benefit Plans	18
	17. 2003 Cost-Reduction Program	18
		4.0

	18. Recently Adopted Accounting Standards	19
	19. Segment Information	20
	20. Commitments and Guarantees	22
	21. Legal Proceedings and Contingencies	22
Item 2.	Management's Discussion and Analysis of Financial Condition and	_
	Results of Operations	22
	Summary and Outlook	22
	Results of Operations, Consolidated	26
	Boise Office Solutions, Contract	29
	Boise Office Solutions, Retail	30 31
	Boise Building Solutions	32
	Boise Paper Solutions Liquidity and Capital Resources	33
	Timber Supply and Environmental Issues	36
	Critical Accounting Estimates	36
	Cautionary and Forward-Looking Statements	36
	Suddonary and Forward Essening Statements	0.
Item 3.	Quantitative and Qualitative Disclosures About Market Risk	38
Item 4.	Controls and Procedures	39
	PART II - OTHER INFORMATION	
Item 1.	Legal Proceedings	42
Item 2.	Changes in Securities	42
Item 4.	Submission of Matters to a Vote of Security Holders	42
Item 6.	Exhibits and Reports on Form 8-K	42

#### **PART I - FINANCIAL INFORMATION**

#### ITEM 1. FINANCIAL STATEMENTS

## Boise Cascade Corporation and Subsidiaries Consolidated Statements of Income (Loss) (thousands, except per-share amounts)

#### **Three Months Ended** March 31

	2004	2003
	(una	udited)
Sales	\$ 3,529,654	\$ 1,853,243
Costs and expenses		
Materials, labor, and other operating expenses	2,762,453	1,515,189
Depreciation, amortization, and cost of company timber harvested	98,349	75,582
Selling and distribution expenses	506,432	214,162
General and administrative expenses	72,889	35,373
Other (income) expense, net	(46,661)	11,152
	3,393,462	1,851,458
Equity in net income (loss) of affiliates	5,067	(59)
Income from operations	141,259	1,726
Interest expense	(40,652)	(32,191)
Interest income	484	114
Foreign exchange gain	180	956
	(39,988)	(31,121)
Income floor before income force main with time and	<del></del>	

income (ioss) perore income taxes, minority interest, and cumulative effect of accounting changes	101,271		(29,395)
Income tax (provision) benefit	(36,964)		10,652
Income (loss) before minority interest and cumulative effect of accounting changes Minority interest, net of income tax	64,307 (842)		(18,743)
Income (loss) before cumulative effect of accounting changes	63,465	•	(18,743)
Cumulative effect of accounting changes, net of income tax			(8,803)
Net income (loss)	63,465		(27,546)
Preferred dividends	(3,366)	_	(3,266)
Net income (loss) applicable to common shareholders \$	60,099	\$	(30,812)
Net income (loss) per common share	=======		
Basic before cumulative effect of accounting changes	\$0.70		\$(0.38)
Cumulative effect of accounting changes, net of income tax	-		(0.15)
Basic	\$0.70		\$(0.53)
	=====		=====
Diluted before cumulative effect of accounting changes	\$0.66		\$(0.38)
Cumulative effect of accounting changes, net of income tax	-		(0.15)
Diluted	\$0.66 =====		\$(0.53) =====

See accompanying notes to consolidated financial statements.

# Boise Cascade Corporation and Subsidiaries Consolidated Balance Sheets (thousands)

	March 31			December 31				
	2	2004		2003		2003 2003		2003
		(unaud	ited)		_			
ASSETS								
Current								
Cash and cash equivalents	\$	249,679	\$	85,256	\$	124,879		
Receivables, less allowances								
of \$10,921, \$12,206, and \$10,865		734,337		481,639		574,219		
Inventories		1,589,977		676,707		1,609,811		
Deferred income taxes		143,495		63,601		132,235		
Other		88,913		36,145		60,148		
		2,806,401	_	1,343,348	_	2,501,292		
Property			_					
Property and equipment								
Land and land improvements		86,397		72,277		87,703		
Buildings and improvements		893,992		739,997		890,871		
Machinery and equipment		4,957,448		4,676,910		4,905,012		
		5,937,837	_	5,489,184	_	5,883,586		
Accumulated depreciation		(3,141,586)		(2,962,806)		(3,058,527)		
		2,796,251	_	2,526,378	_	2,825,059		
Timber, timberlands, and timber deposits		306,736		326,583		330,667		
		3,102,987	_	2,852,961	_	3,155,726		

	========	==	=======	==	=======
Total assets	\$ 7,636,329	\$	4,970,929	\$	7,376,159
Other assets	348,592		304,570		349,318
Investments in equity affiliates	49,362		35,553		44,335
Intangible assets, net	217,201		24,997		218,196
Goodwill	1,111,786		409,500		1,107,292

See accompanying notes to consolidated financial statements.

# Boise Cascade Corporation and Subsidiaries Consolidated Balance Sheets (continued) (thousands, except share amounts)

	March 31		December 31	
	2004	2003	2003	
	(unau	dited)		
LIABILITIES AND SHAREHOLDERS' EQUITY				
Current				
Short-term borrowings	\$ 70,948	\$ 14,800	\$ 5,188	
Current portion of long-term debt	47,940	90,654	83,016	
Income taxes payable	3,485	7,535	694	
Accounts payable	1,128,464	519,083	1,255,303	
Accrued liabilities				
Compensation and benefits	302,336	208,638	317,934	
Interest payable	40,412	24,655	34,130	
Other	352,698	143,552	280,646	
	1,946,283	1,008,917	1,976,911	
Debt				
Long-term debt, less current portion	2,179,202	1,472,670	1,999,876	
Adjustable conversion-rate equity security units	172,500	172,500	172,500	
Guarantee of ESOP debt	19,087	51,448	19,087	
	2,370,789	1,696,618	2,191,463	
Other				
Deferred income taxes	83,321	159,547	43,311	
Compensation and benefits	569,073	668,260	564,331	
Other long-term liabilities	255,661	58,971	256,355	
	908,055	886,778	863,997	
Minority interest	21,617	-	20,154	
Commitments and contingent liabilities				
Shareholders' equity				
Preferred stock no par value; 10,000,000 shares authorized;				
Series D ESOP: \$.01 stated value; 4,117,827, 4,218,361, and 4,117,827 shares outstanding Deferred ESOP benefit	185,302 (19,087)	189,826 (51,448)	185,302 (19,087	
Common stock \$2.50 par value; 200,000,000 shares authorized; 87,441,759, 58,291,781,	(13,007)	(31,440)	(13,007	
and 87,137,306 shares outstanding	215,598	145,729	214,805	
Additional paid-in capital	1,243,095	474,715	1,228,694	
Retained earnings	953,318	917,175	907,738	
Accumulated other comprehensive loss	(188,641)	(297,381)	(193,818	

Total shareholders' equity	2,389,585	1,378,616	2,323,634
Total liabilities and shareholders' equity	\$ 7,636,329 ======	\$ 4,970,929 ======	\$ 7,376,159 =======

See accompanying notes to consolidated financial statements.

#### Boise Cascade Corporation and Subsidiaries Consolidated Statements of Cash Flows (thousands)

#### Three Months Ended March 31

	2004		2003	
		— — (unaudited)		
Cash provided by (used for) operations				
Net income (loss)	\$ 63,4	65 \$	(27,546)	
Items in net income (loss) not using (providing) cash				
Equity in net (income) loss of affiliates	(5,0	67)	59	
Depreciation, amortization, and cost of	00.0	40	75 500	
company timber harvested  Deferred income tax provision (benefit)	98,3 27,4		75,582 (13,304)	
Minority interest, net of income tax	-	42	(13,304)	
Pension and other postretirement benefits expense	26,9		20,529	
Cumulative effect of accounting changes, net of income tax	20,0		8,803	
Other	5,4	87	(956)	
Gain on sale of assets	(60,1	62)	-	
Receivables	(156,6	67)	(47,848)	
Inventories	18,6	76	33,508	
Accounts payable and accrued liabilities	(71,4	01)	(7,434)	
Current and deferred income taxes	2,9	85	(16,645)	
Pension and other postretirement benefits payments	(23,2	99)	(2,806)	
Other	(30,5	14)	20,419	
Cash provided by (used for) operations	(102,9		42,361	
Cash provided by (used for) investment				
Expenditures for property and equipment	(67,5	83)	(43,419)	
Expenditures for timber and timberlands	(2,7	54)	(2,253)	
Proceeds from equity affiliates		40	29	
Sale of assets	92,8	27	-	
Other	(1,7	86)	(1,823)	
Cash provided by (used for) investment	20,7	44	(47,466)	
Cash provided by (used for) financing				
Cash dividends paid	(12.0	00)	(0.742)	
Common stock	(12,8	88)	(8,743)	
Preferred stock			(30)	
	(12,8	88)	(8,773)	
Short-term borrowings	65,7	60	(13,200)	
Additions to long-term debt	180,0	39	120,000	
Payments of long-term debt	(36,0	17)	(70,159)	
Other	10,0	78	(2,659)	
Cash provided by financing	206,9	72 — —	25,209	
Increase in cash and cash equivalents	124,8	00	20,104	
Balance at beginning of the year	124,8		65,152	

Balance at March 31 \$ 249,679 \$ 85,256

See accompanying notes to consolidated financial statements.

### Notes to Quarterly Consolidated Financial Statements (Unaudited)

#### 1. Basis of Presentation

We have prepared the quarterly consolidated financial statements pursuant to the rules and regulations of the Securities and Exchange Commission (SEC). Some information and footnote disclosures, which would normally be included in financial statements prepared in accordance with accounting principles generally accepted in the United States, have been condensed or omitted pursuant to those rules and regulations. These statements should be read together with the consolidated statements and the accompanying notes included in our Annual Report on Form 10-K for the year ended December 31, 2003.

The quarterly consolidated financial statements have not been audited by independent auditors, but in the opinion of management, we have included all adjustments necessary to present fairly the results for the periods. Net income (loss) for the three months ended March 31, 2004 and 2003, involved estimates and accruals. Actual results may vary from those estimates. Except as may be disclosed within these "Notes to Quarterly Consolidated Financial Statements," the adjustments made were of a normal, recurring nature. Quarterly results are not necessarily indicative of results that may be expected for the year.

Certain amounts in prior years' financial statements have been reclassified to conform with the current year's presentation. These reclassifications did not affect net income (loss).

#### 2. OfficeMax Acquisition

On December 9, 2003, we completed our acquisition of OfficeMax, Inc. We acquired 100% of the voting equity interest. OfficeMax is now a subsidiary of Boise Cascade Corporation, and the results of OfficeMax operations after December 9, 2003, are included in our consolidated financial statements. OfficeMax is a retail distributor of office supplies and paper, technology products, and office furniture. Our OfficeMax superstores feature CopyMax® and FurnitureMax® in-store modules devoted to print-for-pay services and office furniture. OfficeMax has operations in the United States, Puerto Rico, and the U.S. Virgin Islands and a 51%-owned joint venture in Mexico.

The aggregate consideration paid for the acquisition was as follows:

	(	(thousands)
Fair value of Boise common stock issued Cash consideration for OfficeMax common shares exchanged	\$	808,172 486,738
Transaction costs		20,000
Debt assumed by Boise	_	1,314,910 81,627
	\$	1,396,537

We paid OfficeMax shareholders \$1.3 billion for the acquisition, paying 60% of the purchase price in Boise common stock and 40% in cash. OfficeMax shareholders had the opportunity to elect to receive cash or stock for their OfficeMax shares. Each shareholder's election was subject to proration, depending on the elections of all OfficeMax shareholders. As a result of this proration, OfficeMax shareholders electing Boise stock received approximately .230419 share of Boise stock and \$3.1746 in cash for each of their OfficeMax shares. Fractional shares were paid in cash. OfficeMax shareholders electing cash or who had no consideration preference, as well as those shareholders who made no effective election, received \$9.333 in cash for each of their OfficeMax shares. After the proration, the \$1.3 billion paid to OfficeMax shareholders consisted of \$486.7 million in cash and the issuance of 27.3&nbs p;million of Boise common shares valued at \$808.2 million. The value of the common shares issued was determined based on the average market price of our common shares over a ten-day trading period before the acquisition closed on December 9, 2003.

We summarized the estimated fair values of assets acquired and liabilities assumed for the OfficeMax acquisition in Note 2, OfficeMax Acquisition, in "Item 8. Financial Statements and Supplementary Data" in our 2003 Annual Report on Form 10-K. The initial purchase price allocations may be adjusted within one year of the purchase date for changes in estimates of the fair value of assets acquired and liabilities assumed. During first quarter 2004, we recorded \$2.4 million of purchase price adjustments that increased the recorded amount of goodwill. The adjustments were related to liability accruals as well as severance accruals for the consolidation of one OfficeMax customer service center and consolidation of headquarters administrative staff.

#### Pro Forma Financial Information

The following table summarizes unaudited pro forma financial information assuming we had acquired OfficeMax on January 1, 2003. The unaudited pro forma financial information uses OfficeMax data for the months corresponding to Boise's March 31 quarter-end. This unaudited pro forma financial information does not necessarily represent what would have occurred if the transaction had taken place on the dates presented and should not be taken as representative of our future consolidated results of operations or financial position. We have not finalized our integration plans. Accordingly, this pro forma information does not include all costs related to the integration. When the costs are determined, they will either increase the amount of goodwill recorded or decrease net income, depending on the nature of the costs. We also expect to realize operating synergies. Synergies will come from offering more products and services across more c ustomer channels, purchasing leverage from increased scale, and reduced costs in logistics, marketing, and administration. The pro forma information does not reflect these potential expenses and synergies.

	Three Months Ended March 31, 2003			
	(thousands, except per-share amounts)			
Sales	\$	3,153,335		
Net loss before cumulative effect of accounting changes	\$	(8,846)		
Cumulative effect of accounting changes, net of income tax		(8,803)		
Net loss	\$	(17,649)		
	====	=======		
Net loss per common share				
Basic and diluted before cumulative effect of accounting changes		\$(0.14)		
Cumulative effect of accounting changes, net of income tax		(0.10)		
Basic and diluted		<b>\$(0.24)</b>		
		=====		

#### 3. OfficeMax Integration

#### Integration Charges

Increased scale as a result of the OfficeMax acquisition has allowed us to evaluate the combined office products business to determine what opportunities for consolidation of operations may be appropriate. Closures or consolidation of acquired facilities identified in the integration planning process are accounted for as exit activities in connection with the acquisition and charged to goodwill. Charges for all other closures and consolidations have been recognized in our Consolidated Statement of Income.

During the three months ended March 31, 2004, we incurred approximately \$8.9 million of integration costs as the business began to consolidate distribution centers, customer service centers, and administrative staff. Approximately \$6.1 million of the costs are included in "Other (income) expense, net," and \$2.8 million are included in "Selling and distribution expenses." They are as follows:

	Three Months Ended March 31, 2004	
	(the	ousands)
Severance	\$	4,622
Write-down of long-lived assets		1,444
Professional fees		1,433
Other integration costs		1,381
	\$	8,880
	=====	=======

#### Facility Closure Reserves

During first quarter 2004, we announced plans to destock four of our 59 U.S. distribution centers and close two of eight customer service centers. We expect to destock the four U.S. distribution centers by the end of third quarter 2004 and close the customer service centers during second quarter 2004, eliminating approximately 460 employee positions. At March 31, 2004, we had accrued for approximately \$2.8 million of costs associated with these closures in our Consolidated Balance Sheet. We are working on a plan to reduce the total number of U.S. distribution centers from 59 at December 31, 2003, to 25 to 30 by the end of 2006. We will account for the additional closures when management formalizes their plans. When the costs are determined, they will either increase the amount of goodwill recorded or decrease net income.

Prior to our acquisition of OfficeMax, OfficeMax had identified and closed underperforming facilities. As part of our purchase price allocation, at December 31, 2003, we had \$58.7 million of reserves recorded for the estimated fair value of future liabilities associated with these closures. These reserves related primarily to future lease termination costs, net of estimated sublease income. Most of the expenditures for these facilities will be made over the remaining lives of the operating leases, which range from three to 16 years. At March 31, 2004, the remaining reserve in our Consolidated Balance Sheet was \$56.7 million.

In addition to these store closures, at December 31, 2003, we had identified 45 OfficeMax facilities that were no longer strategically or economically viable. In accordance with the provisions of Emerging Issues Task Force (EITF) 95-3, Recognition of Liabilities in Connection With a Purchase Business Combination, at December 31, 2003, we had \$69.4 million of reserves recorded in our Consolidated Balance Sheet. We closed these stores during first quarter 2004, eliminating approximately 995 employee positions, of which approximately 310 people were offered transfers to other stores. These charges were accounted for as exit activities in connection with the acquisition, and we did not recognize a charge to income in our Consolidated Statement of Income. Most of the cash expenditures for the facilities described above will be made over the remaining lives of the operating leases, which range from one month to 12 years. At March 31, 2004, the remaining reserve in our Consolidated Balance sheet was \$66.7 million.

At March 31, 2004, approximately \$30.1 million of the facility closure reserve liability was included in "Accrued liabilities, other," and \$96.1 million was included in "Other long-term liabilities." Facility closure reserve account activity was as follows:

		Lease Termination Costs	Se	verance	0	ther		Total
				(thousand	ds)			
Facility closure reserve at December 31, 2003	\$	126,922	\$	794	\$	412	\$	128,128
Costs incurred and charged to expense/goodwill				2,784				2,784
Charges against the reserve		(4,694)		(21)		(2)		(4,717)
	\$	122,228	\$	3,557	\$	410	\$	126,195
	-	=========	===	======	===	=====	=	======

#### 4. Net Income (Loss) Per Common Share

Net income (loss) per common share was determined by dividing net income (loss), as adjusted, by weighted average shares outstanding. For the three months ended March 31, 2003, the computation of diluted net loss per share was antidilutive; therefore, the amounts reported for basic and diluted loss were the same.

	Three Months Ended March 31			
		2004		2003
		(thousand		
Basic				
Income (loss) before cumulative effect of accounting changes	\$	63,465	\$	(18,743)
Preferred dividends (a)		(3,366)		(3,266)
Basic income (loss) before cumulative effect of	-			
accounting changes		60,099		(22,009)
Cumulative effect of accounting changes, net of income tax		-		(8,803)
Basic income (loss)	\$	60,099	\$	(30,812)
Average shares used to determine basic income (loss)	=			======
per common share		86,075		58,289
	=	=====		======
Basic income (loss) per common share before		<b>#0.70</b>		<u></u> ተ/ር ጋር ነ
cumulative effect of accounting changes Cumulative effect of accounting changes, net of income tax		\$0.70		\$(0.38) (0.15)
Cumulative effect of accounting changes, her of income tax				(0.15)
Basic income (loss) per common share		\$0.70		\$(0.53)
		=====		=====

2004	2003
(thousand per-shar	
\$ 60,099 3,366 (3,063)	\$ (22,009)

Three Months Ended March 31

Di	luted
----	-------

Basic income (loss) before cumulative effect of accounting changes
Preferred dividends eliminated
Supplemental ESOP contribution

Diluted income (loss) before cumulative effect of accounting changes  Cumulative effect of accounting changes, net of income tax	60,402	(22,009) (8,803)
Diluted income (loss) (b)	\$ 60,402 =====	\$ (30,812) ======
Average shares used to determine basic income (loss)		
per common share	86,075	58,289
Restricted stock, stock options, and other	1,883	-
Series D Convertible Preferred Stock	3,309	-
Average shares used to determine diluted income (loss)		
per common share (b) (c)	91,267 ======	58,289 ======
Diluted income (loss) per common share before		
cumulative effect of accounting changes	\$0.66	\$(0.38)
Cumulative effect of accounting changes, net of income tax	-	(0.15)
Diluted income (loss) per common share	\$0.66	<b>\$(0.53)</b>
	=====	=====

- (a) The dividend attributable to our Series D Convertible Preferred Stock held by our employee stock ownership plan (ESOP) is net of a tax benefit.
- (b) Adjustments totaling \$0.3 million for the three months ended March 31, 2003, which would have reduced the basic loss to arrive at diluted loss, were excluded because the calculation of diluted loss per share was antidilutive. Also, for the three months ended March 31, 2003, potentially dilutive common shares of 3.6 million were excluded from average shares because they were antidilutive.
- (c) Options to purchase 3.9 million and 8.5 million shares of common stock were outstanding during the three months ended March 31, 2004 and 2003, but were not included in the computation of diluted income (loss) per share because the exercise prices of the options were greater than the average market price of the common shares. Forward contracts to purchase 5.2 million and 5.4 million shares of common stock were outstanding during the three months ended March 31, 2004 and 2003, but were not included in the computation of diluted income (loss) per share because the securities were not dilutive under the treasury stock method. These forward contracts are related to our adjustable conversion-rate equity security units.

#### 5. Stock-Based Compensation

In 2003, we adopted the fair-value-based method of accounting for stock-based employee compensation under the provisions of Statement of Financial Accounting Standards (SFAS) No. 148, Accounting for Stock-Based Compensation--Transition and Disclosure. We used the prospective method of transition for all employee awards granted on or after January 1, 2003. Awards under our plans vest over periods up to three years. Therefore, the cost related to stock-based employee compensation included in the determination of our net loss in 2003 is less than that which would have been recognized if the fair-value-based method had been applied to all awards since the original effective date of SFAS No. 123. During the three months ended March 31, 2004, in our Consolidated Statement of Income, we recognized \$5.8 million of pretax compensation expense, of which \$5.7 million related to restricted stock.

The following table illustrates the effect on net income (loss) and net income (loss) per share if we had applied the fair-value-based method to all outstanding and unvested awards in 2003.

	Three Months Ended March 31			
	2004 2		2003	
	(thousands, per-share a			
Reported net income (loss)	\$ 63,465	\$	(27,546)	
Add: Total stock-based employee compensation expense included in reported net income (loss), net of related tax effects	3,537		35	
Deduct: Total stock-based employee compensation expense determined under the fair value method for all awards, net of related tax effects	(3,537)	_	(2,196)	
Pro forma net income (loss) Preferred dividends	<b>63,465</b> (3,366)		<b>(29,707)</b> (3,266)	
Pro forma net income (loss) applicable to common shareholders	\$ 60,099	\$ ==	(32,973)	

Basic		
As reported	\$0.70	\$(0.53)
Pro forma	0.70	(0.57)
Diluted		
As reported	\$0.66	\$(0.53)
Pro forma	0.66	(0.57)

The above effects of applying SFAS No. 123 are not indicative of future amounts. Additional awards may occur in future quarters. To calculate stock-based employee compensation expense under SFAS No.123, we estimated the fair value of each option grant on the date of grant, using the Black-Scholes option pricing model with the following weighted average assumptions used for grants in 2003 and 2002: risk-free interest rates of 4.0%, expected dividends of 15 cents per share per quarter, expected lives of 4.3 years in both periods, and expected stock price volatility of 40%. No options were granted during the three months ended March 31, 2004.

We calculate compensation expense for restricted stock awards based on the fair value of Boise's stock on the date of grant. We recognize the expense over the vesting period. For more information see Note 14, Shareholders' Equity, in our 2003 Annual Report on Form 10-K.

#### 6. Other (Income) Expense, Net

"Other (income) expense, net" includes miscellaneous income and expense items. The components of "Other (income) expense, net" in the Consolidated Statements of Income (Loss) are as follows:

	Three Months Ended March 31			
	2004	2003		
	(thousands)			
Sale of timberlands (a)	\$ (59,915)	\$ -		
Sale of plywood and lumber operations (b)	7,123	-		
OfficeMax integration costs (Note 3)	6,066	-		
2003 cost-reduction program (Note 17)	(200)	10,114		
Sales of receivables	944	859		
Other, net	(679)	179		
	\$ (46,661)	<b>\$ 11,152</b>		
	======	======		

<sup>(</sup>a) On March 31, 2004, we sold approximately 79,000 acres of timberland located in western Louisiana for \$84 million and recorded a \$59.9 million pretax gain.

#### 7. Income Taxes

Our estimated effective tax provision rate for the three months ended March 31, 2004, was 36.5%, compared with an effective tax benefit rate of 36.2% for the three months ended March 31, 2003. Changes in our tax rates were due to the sensitivity of the rate to changing income levels and the mix of domestic and foreign sources of income.

For the three months ended March 31, 2004 and 2003, we paid income taxes, net of refunds received, of \$5.9 million and \$17.2 million.

#### 8. Comprehensive Income (Loss)

Comprehensive income (loss) for the periods include the following:

Three Months Ended March 31				
2004	2003			
(thousands)				
\$ 63,465	\$ (27,546)			

Net income (loss)
Other comprehensive income (loss)

<sup>(</sup>b) In February 2004, we sold our plywood and lumber facilities in Yakima, Washington. In connection with the sale, we recorded \$7.1 million of costs in "Other (income) expense, net." However, we also expect the sale to result in a \$7.4 million reduction in our LIFO reserve, which we recorded in "Materials, labor, and other operating expenses" in first quarter 2004.

Comprehensive income (loss), net of income taxes	\$ 68,642	<b>\$ (17,307)</b>
Cash flow hedges	699	(334)
Cumulative foreign currency translation adjustment	4,478	10,573

#### **Accounting Changes**

#### Asset Retirement Obligations

Effective January 1, 2003, we adopted the provisions of SFAS No. 143, Accounting for Asset Retirement Obligations, which affects the way we account for landfill closure costs. This statement requires us to record an asset and a liability (discounted) for estimated closure and closed-site monitoring costs and to depreciate the asset over the landfill's expected useful life. Previously, we accrued for the closure costs over the life of the landfill and expensed monitoring costs as incurred. Effective January 1, 2003, we recorded a one-time after-tax charge of \$4.1 million, or 7 cents per share, as a cumulative-effect adjustment for the difference between the amounts recognized in our consolidated financial statements prior to the adoption of this statement and the amount recognized after adopting the provisions of SFAS No. 143.

We record liabilities when assessments and/or remedial efforts are probable and the cost can be reasonably estimated. These liabilities are based on the best estimate of current costs and are updated periodically to reflect current technology, laws and regulations, inflation, and other economic factors.

#### Vendor Rebates and Allowances

We participate in various cooperative advertising and other vendor marketing programs with our vendors. We also participate in various volume purchase rebate programs. Effective January 1, 2003, we adopted an accounting change for vendor allowances to comply with the guidelines issued by EITF 02-16, Accounting by a Customer (Including a Reseller) for Certain Consideration Received From a Vendor. Under EITF 02-16, consideration received from a vendor is presumed to be a reduction of the cost of the vendor's products or services, unless it is for a specific incremental cost to sell the product. In addition, under the new guidance, vendor allowances reside in inventory with the product and are recognized when the product is sold, changing the timing of our recognition of these items. For the three months ended March 31, 2003, this change resulted in a one-time, noncash, aftertax charge of \$4.7 million, or 8 cents per share.

#### 10. Investments in Equity Affiliates

Our principal investment in affiliates is a 47% interest in Voyageur Panel, which owns an oriented strand board (OSB) plant in Barwick, Ontario, Canada. A Canadian forest products manufacturer and two insurance companies own the other equity interests. We have an agreement with Voyageur Panel under which we operate the plant and market its product. We account for the joint venture under the equity method. Accordingly, segment results do not include the joint venture's sales but do include \$5.1 million of equity in earnings in first guarter 2004 and \$0.1 million of equity in losses in first quarter 2003. Our investment in this venture was \$49.3 million and \$35.4 million at March 31, 2004 and 2003, and \$44.2 million at December 31, 2003.

Together with the other shareholders, in April 2004, we reached an agreement with Ainsworth Lumber Co. Ltd. for its purchase of Voyageur Panel for approximately \$193 million, plus as much as \$10 million more based on OSB prices between closing of the transaction and year-end. We expect to realize approximately \$90 million from the transaction, which is expected to close in second guarter 2004.

#### 11. Inventories

Inventories include the following:

	March 31			ecember 31
	2004	2003	_	2003
		(thousands)	_	
Merchandise inventories	\$ 1,240,716	\$ 315,430	\$	1,246,058
Finished goods and work in process	208,684	215,932		210,956
Logs	26,456	36,737		51,572
Other raw materials and supplies	152,893	149,055		145,390
LIFO reserve	(38,772)	(40,447)		(44,165)
	\$ 1,589,977 ======	\$ 676,707 ======	\$ ==	1,609,811

#### **Deferred Software Costs**

We defer internal-use software costs that benefit future years. These costs are amortized on the straight-line method over the expected life of the software, typically three to five years. "Other assets" in the Consolidated Balance Sheets includes deferred software costs of \$66.0 million, \$60.4 million, and \$69.1 million at March 31, 2004 and 2003, and December 31, 2003. Amortization of deferred software costs totaled \$5.9 million and \$5.7 million for the three months ended March 31, 2004 and 2003.

#### 13. Goodwill and Intangible Assets

Goodwill represents the excess of purchase price and related costs over the value assigned to the net tangible and intangible assets of businesses acquired. In accordance with the provisions of SFAS No. 142, Goodwill and Other Intangible Assets, we assess our acquired goodwill and intangible assets with indefinite lives for impairment at least annually in the absence of an indicator of possible impairment and immediately upon an indicator of possible impairment. We completed our annual assessment in accordance with the provisions of the standard during the first quarter of 2004, and there was no impairment.

Changes in the carrying amount of goodwill by segment are as follows:

	S	Boise Office Solutions, Contract		Office Solutions, Retail		Boise uilding olutions		
				(thousa	ands)			_
Balance at December 31, 2003	\$	487,997	\$	607,656	\$	11,639	\$ 1,107,29	2
Effect of foreign translation		2,079		-		-	2,07	9
Purchase price adjustments (Note 2)		240		2,175		-	2,41	5
Balance at March 31, 2004	\$ ==	490,316	\$ ==	609,831	\$ ==	11,639	\$ 1,111,78 ======	- 6 =

Intangible assets represent the values assigned to trade names, customer lists and relationships, noncompete agreements, and exclusive distribution rights of businesses acquired. The trade name assets have an indefinite life and are not amortized. All other intangible assets are amortized on a straight-line basis over their expected useful lives. Customer lists and relationships are amortized over three to 20 years, noncompete agreements over three to five years, and exclusive distribution rights over ten years. Intangible assets consisted of the following:

#### Three Months Ended March 31, 2004

	Gross Carrying Amount		Accumulated Amortization		et Carrying Amount
		-	(thousands)		
Trade names	\$ 177,000	\$	-	\$	177,000
Customer lists and relationships	33,108		(7,631)		25,477
Noncompete agreements	13,307		(1,070)		12,237
Exclusive distribution rights	3,434		(947)		2,487
	\$ 226,849	\$	(9,648)	\$	217,201
	========	_	e Months Ended arch 31, 2003	===	:======
	Gross Carrying Amount		Accumulated Amortization		et Carrying Amount
		-	(thousands)		
Customer lists and relationships	\$ 26,681	\$	(4,849)	\$	21,832
Noncompete agreements	5,057		(4,273)		784
Exclusive distribution rights	2,849		(468)		2,381
	\$ 34,587	\$	(9,590)	\$	24,997
	========		======== Year Ended ember 31, 2003	===	:======

	(	Gross Carrying Amount	Accumulated Amortization		Net Carrying Amount		
	_		-	(thousands)	_		
Trade names	\$	177,000	\$	-	\$	177,000	
Customer lists and relationships		32,692		(6,936)		25,756	
Noncompete agreements		17,894		(4,984)		12,910	
Exclusive distribution rights		3,363		(833)		2,530	
	\$	230,949	\$	(12,753)	\$	218,196	

Intangible asset amortization expense totaled \$1.5 million and \$0.8 million for the three months ended March 31, 2004 and 2003. The estimated amortization expense is \$5.9 million in 2004, 2005, and 2006, and \$5.7 million, \$4.5 million and \$2.0 million in 2007, 2008, and 2009, respectively.

#### 14. Debt

In March 2002, we entered into a three-year, unsecured revolving credit agreement with 14 major financial institutions. The agreement permits us to borrow as much as \$560 million at variable interest rates based on either the London Interbank Offered Rate (LIBOR) or the prime rate. Borrowings under the agreement were \$390.0 million at March 31, 2004. In addition to these borrowings, \$74.9 million of letters of credit are considered a draw on the revolver, thus reducing our borrowing capacity as of March 31, 2004, to \$95.1 million. At March 31, 2004, our borrowing rate under the revolving credit agreement was 2.4%. We have entered into interest rate swaps to hedge the cash flow risk from the variable interest payments on \$50 million of LIBOR-based debt, which gave us an effective interest rate of 2.7% for outstanding borrowings under the revolving credit agreement at March 31, 2004. The revol ving credit agreement contains customary conditions to borrowing, including compliance with financial covenants relating to minimum net worth, minimum interest coverage ratio, and ceiling ratio of debt to capitalization. At March 31, 2004, we were in compliance with these covenants. Under this agreement, the payment of dividends depends on the existence and amount of net worth in excess of the defined minimum. Our net worth at March 31, 2004, exceeded the defined minimum by \$1,073.1 million. When the agreement expires in June 2005, any amount outstanding will be due and payable.

In December 2003, we entered into a 19-month, unsecured credit agreement with 13 major financial institutions. Under the agreement, we borrowed \$150 million at variable interest rates based on either the LIBOR or the prime rate. At March 31, 2004, our borrowing rate under the agreement was 3.2%. The credit agreement contains financial covenants that are essentially the same as those in our revolving credit agreement discussed above, except that the terms require that the net proceeds of asset sales in excess of the first \$100 million be used to reduce the loan balance. The agreement also states that a lien of two times the outstanding balance will be applied to our inventory if our credit ratings fall to either BB-or Ba3 or lower. When the agreement expires in June 2005, any amount outstanding will be due and payable.

In December 2003, the FASB issued a revised FASB Interpretation No. 46, Consolidation of Variable Interest Entities. Interpretation No. 46, as revised, required us to reclassify \$172.5 million of "Adjustable conversion-rate equity security units" from "Minority Interest" to "Debt" in our Consolidated Balance Sheets and recognize distributions on these securities as "Interest expense" rather than "Minority interest, net of income tax" in our Consolidated Statements of Income (Loss). As allowed by the FASB's revised Interpretation No. 46, prior years' financial statements were reclassified to conform with the current year's presentation. In all periods presented, there was no net effect on earnings, and the reclassification of these securities to debt did not affect our financial covenants.

At March 31, 2004 and 2003, we had \$70.9 million and \$14.8 million of short-term borrowings outstanding. The minimum and maximum amounts of combined short-term borrowings outstanding were \$6.2 million and \$70.9 million during the three months ended March 31, 2004, and were \$10.8 million and \$117.4 million during the three months ended March 31, 2003. The average amounts of short-term borrowings outstanding during the three months ended March 31, 2004 and 2003, were \$22.3 million and \$55.3 million. The average interest rates for these borrowings were 1.3% for 2004 and 2.1% for 2003.

At March 31, 2004, we had \$143.0 million of unused borrowing capacity registered with the SEC for additional debt securities.

Cash payments for interest, net of interest capitalized, were \$34.4 million and \$37.5 million for the three months ended March 31, 2004 and 2003. The difference between the payments made during first quarter 2004, compared with the same quarter a year ago, was due to the timing of the payments.

#### 15. Financial Instruments

Changes in interest and currency rates expose the company to financial market risk. Our debt is predominantly fixed-rate. We experience only modest changes in interest expense when market interest rates change. Most foreign currency transactions have been conducted in local currencies, limiting our exposure to changes in currency rates. Consequently, our market risk-sensitive instruments do not subject us to material market risk exposure. Changes in our debt and continued international expansion could increase these risks. To manage volatility relating to these exposures, we may enter into various derivative transactions, such as interest rate swaps, rate hedge agreements, forward purchase contracts, and forward exchange contracts. We do not use derivative financial instruments for trading purposes.

See Note 12, Financial Instruments, in "Item 8. Financial Statements and Supplementary Data" in our 2003 Annual Report on Form 10-K and "Item 3. Quantitative and Qualitative Disclosures About Market Risk" in this Form 10-Q for more information about our financial market risk.

The following represents the components of net periodic pension and postretirement benefit costs in accordance with the revised SFAS No. 132, Employers' Disclosures About Pensions and Other Postretirement Benefits:

		Pension Benefits			Other I	3ene	efits	
	_	Three Months Ended March 31			-	Three Mo Mar	nths	
	-	2004		2003	-	2004		2003
				(thous	ands)		_	
Service cost	\$	7,641	\$	10,053	\$	479	\$	401
Interest cost		26,279		26,396		1,616		1,702
Expected return on plan assets		(25,198)	1	(25,656)		-		-
Recognized actuarial loss		9,740		6,204		286		273
Amortization of prior service costs and other		6,113		1,533		(170)		(528)
Company-sponsored plans		24,575		18,530		2,211		1,848
Multiemployer pension plans		150		151		-		-
	_		_		_		_	
Net periodic benefit cost	\$	24,725	\$	18,681	\$	2,211	\$	1,848
	==	=======	==	=======	==	======	=:	======

On April 10, 2004, the President signed new pension relief legislation that allows companies to use a corporate bond index rate specified by the Treasury Department for the purpose of calculating required minimum contributions. Under the new legislation, our estimated required minimum contributions for 2004 are approximately \$45 million to \$50 million. As of March 31, 2004, we have contributed \$22.5 million, and we expect to contribute another \$58 million to \$98 million prior to the end of third quarter 2004, for a total of approximately \$80 million to \$120 million of pension funding during 2004.

#### 17. 2003 Cost-Reduction Program

In March 2003, we announced measures to reduce 2003 operating costs by approximately \$45 million, net of severance costs. We took these actions because of higher pension costs, higher energy costs, business disruptions from severe winter weather in the eastern United States, and global political uncertainty. We reduced operating costs by freezing salaries, restricting hiring, reducing discretionary spending at all levels of the company, and eliminating approximately 700 positions. We are eliminating these positions by terminating approximately 550 employees and leaving vacant positions unfilled. At March 31, 2004, we had terminated approximately 470 employees.

Under our severance policy, we recorded a pretax charge of \$10.1 million for employee-related costs in "Other (income) expense, net" in the Consolidated Statement of Loss. We recorded these costs in accordance with the provisions of SFAS No. 112, Employers' Accounting for Postemployment Benefits. We recorded \$9.2 million in the Boise Office Solutions, Contract, segment; \$0.2 million in the Boise Paper Solutions segment; and \$0.7 million in our Corporate and Other segment. Employee-related costs are primarily for severance payments, most of which were paid in 2003, with the remainder to be paid in 2004. This item increased our net loss \$6.1 million for the three months ended March 31, 2003.

The reserve liability for the cost-reduction program is included in "Accrued liabilities, other," in the accompanying Consolidated Balance Sheet. Reserve liability activity related to the 2003 charge is as follows:

	Employee- Related Costs		
	(	thousands)	
2003 expense recorded	\$	10,100	
Charges against reserve		(7,800)	
Balance at December 31, 2003		2,300	
Charges against reserve		(400)	
Reserves credited to income		(200)	
Balance at March 31, 2004	\$	1,700	
	====	======	

On December 8, 2003, the President signed into law the Medicare Prescription Drug, Improvement and Modernization Act of 2003 (the Act). The Act introduces a Medicare prescription drug benefit as well as a federal subsidy to sponsors of retiree healthcare benefit plans that provide a benefit that is at least actuarially equivalent to the Medicare benefit. As allowed by FASB Staff Position 106-1, Accounting and Disclosure Requirements Related to the Medicare Prescription Drug, Improvement and Modernization Act of 2003, we have elected to defer recognizing the effects of the Act on our accumulated postretirement benefit obligation and net periodic postretirement benefit cost in the consolidated financial statements and notes to consolidated financial statements until authoritative guidance on the accounting for the federal subsidy is issued. The FASB plans to issue authoritative guidance on the accounting for subsidies later in 2004. When the authoritative guidance is issued, we may be required to change previously reported information.

In December 2003, the FASB issued a revised SFAS No. 132. This statement revised companies' disclosures about pension plans and other postretirement benefit plans. It requires additional disclosures about the assets, obligations, cash flows, and net periodic benefit cost of defined benefit pension plans and other postretirement benefit plans. It does not change the measurement or recognition of our plans. We adopted this statement in December 2003, and it had no impact on our financial position or results of operations.

In November 2003, the FASB's EITF reached a consensus on EITF 03-10, Application of Issue No. 02-16 by Resellers to Sales Incentives Offered to Consumers by Manufacturers. The consensus required that consideration received by a reseller from a vendor that is a reimbursement by the vendor for honoring the vendor's sales incentives offered directly to consumers be recorded as revenue rather than as a reduction of cost of goods sold. We adopted EITF 03-10 on January 1, 2004, and it did not have a material impact on our financial position or results of operations.

In May 2003, the FASB issued SFAS No. 150, Accounting for Certain Financial Instruments With Characteristics of Both Liabilities and Equity. SFAS No. 150 requires issuers to classify as liabilities (or assets in some circumstances) three classes of free-standing financial instruments that embody obligations for the issuer. The statement was effective on July 1, 2003, for financial instruments entered into or modified after May 31, 2003, and otherwise effective for existing financial instruments entered into before May 31, 2003. We adopted this statement July 1, 2003, and it did not have a material impact on our financial position or results of operations.

In January 2003, the FASB issued Interpretation No. 46, Consolidation of Variable Interest Entities. In December 2003, the FASB issued a revised FASB Interpretation No. 46. Interpretation No. 46, as revised, required us to reclassify \$172.5 million of "Adjustable conversion-rate equity security units" from "Minority Interest" to "Debt" in our Consolidated Balance Sheets and recognize distributions on these securities as "Interest expense" rather than "Minority interest, net of income tax" in our Consolidated Statements of Income (Loss). As allowed by the FASB's revised Interpretation No. 46, prior years' financial statements have been reclassified to conform with the current year's presentation. In all periods presented, there was no net effect on earnings, and the reclassification of these securities to debt did not affect our financial covenants.

See Note 9, Accounting Changes, for a discussion of SFAS No. 143, Accounting for Asset Retirement Obligations, and EITF 02-16, Accounting by a Customer (Including a Reseller) for Certain Consideration Received From a Vendor, and their effect on our consolidated financial statements.

#### 19. Segment Information

There are no differences in our basis of segmentation or in our basis of measurement of segment profit or loss from our last Annual Report on Form 10-K. An analysis of our operations by segment is as follows:

				Sales			Mi ar	ncome (Loss) Before Taxes, nority Interest, nd Cumulative ct of Accounting
		Trade	Int	ersegment		Total		Changes (a)
				(t	housa	ands)		
Three Months Ended March 31, 2004								
Boise Office Solutions, Contract	\$	1,119,552	\$	555	\$	1,120,107	\$	34,382
Boise Office Solutions, Retail		1,220,992		-		1,220,992		24,032
		2,340,544		555		2,341,099		58,414
Boise Building Solutions		843,734		7,805		851,539		68,422
Boise Paper Solutions		337,577		137,895		475,472		27,800 (b)
Corporate and Other		7,799		14,301		22,100		(12,713)
		3,529,654		160,556		3,690,210		141,923
Intersegment eliminations		-		(160,556)	)	(160,556)	)	-
Interest expense		-		-		-		(40,652)
	\$	3,529,654	\$ ==:	-	\$ ==	3,529,654	\$ ===	101,271
Three Months Ended March 31, 2003								
Boise Office Solutions, Contract	\$	937,619	\$	660	\$	938,279	\$	20,672 (c)
Boise Building Solutions		568,040		6,604		574,644		(8,453)
Boise Paper Solutions		341,665		126,548		468,213		(685)
Corporate and Other	_	5,919		13,494	_	19,413		(8,738)

	 	 			_	
	\$ 1,853,243	\$ 	\$	1,853,243	\$	(29,395)
Interest expense	-	-		-		(32,191)
Intersegment eliminations	-	(147,306)	)	(147,306)	)	-
	1,853,243	147,306		2,000,549		2,796

- (a) Interest income has been allocated to our segments in the amounts of \$0.5 million and \$0.1 million for the three months ended March 31, 2004 and 2003
  - n) Includes a \$59.9 million pretax gain for the sale of approximately 79,000 acres of timberland in western Louisiana.
- (c) Includes a \$9.2 million pretax charge for employee-related costs incurred in connection with the 2003 cost-reduction program (see Note 17).

#### 20. Commitments and Guarantees

As discussed in Notes 1, 7, and 11 of "Item 8. Financial Statements and Supplementary Data" in our 2003 Annual Report on Form 10-K, we have commitments for timber contracts, leases, and long-term debt. In addition, we have purchase obligations for goods and services, capital expenditures, and raw materials entered into in the normal course of business. During the three months ended March 31, 2004, there have been no material changes to our contractual obligations outside the ordinary course of our business.

We have a legal obligation to fund our defined benefit pension plans. In 2004, the required minimum contribution to our pension plans is estimated to be approximately \$45 million to \$50 million. As of March 31, 2004, we have contributed \$22.5 million, and we expect to contribute another \$58 million to \$98 million prior to the end of third quarter 2004.

We provide guarantees, indemnifications, and assurances to others, which constitute guarantees as defined under FASB Interpretation No. 45, Guarantor's Accounting and Disclosure Requirements for Guarantees, Including Indirect Guarantees of Indebtedness of Others. Note 17, Commitments and Guarantees, of "Item 8. Financial Statements and Supplementary Data" in our 2003 Annual Report on Form 10-K describes the nature of our guarantees, including the approximate terms of the guarantees, how the guarantees arose, the events or circumstances that would require us to perform under the guarantees, and the maximum potential undiscounted amounts of future payments we could be required to make. There were no material changes to the guarantees disclosed in our 2003 Annual Report on Form 10-K.

#### 21. Legal Proceedings and Contingencies

We are involved in litigation and administrative proceedings arising in the normal course of our business. In the opinion of management, our recovery, if any, or our liability, if any, under pending litigation or administrative proceedings, would not materially affect our financial position or results of operations. For information concerning legal proceedings and contingencies, see our 2003 Annual Report on Form 10-K.

## MANAGEMENT'S DISCUSSION AND ANALYSIS OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS

#### ITEM 2.

The following discussion, including the Summary and Outlook, contains statements about our future financial performance. These statements are only predictions. Our actual results may differ materially from these predictions. In evaluating these statements, you should review the section of this report entitled "Cautionary and Forward-Looking Statements."

#### Summary and Outlook

First quarter 2004 was the first period in which OfficeMax results were fully incorporated in Boise's results. During the period, the company also made progress in the evaluation of strategic alternatives for our paper and building products businesses.

#### Financial Performance

Sales in first quarter 2004 nearly doubled to \$3.5 billion, relative to the year-ago first quarter. Sales increased primarily because of the acquisition of OfficeMax in December 2003 but were also aided by strong product prices in Boise Building Solutions.

First quarter 2004 net income was \$63.5 million, or 66 cents per diluted share. First quarter 2004 results included a pretax gain of \$59.9 million or \$36.6 million, or 40 cents per diluted share, after taxes, from the sale of 79,000 acres of timberland in Louisiana. We reported a net loss of \$27.5 million, or 53 cents per diluted share, in first quarter 2003. It included a \$10.1 million pretax charge, or 11 cents per diluted share, for the 2003 cost-reduction program and an \$8.8 million after-tax charge, or 15 cents per diluted share, for the cumulative effect of accounting changes (see discussion under "Results of Operations, Consolidated" for more information).

In our combined Boise Office Solutions business, which includes the contract and retail segments, sales increased 150% to \$2.3 billion, compared with the same quarter a year ago. Sales for locations operating in both periods, including OfficeMax locations on a pro forma basis, increased 5%. Pro forma sales consist of OfficeMax sales for the 13 weeks ended March 27, 2003. Total pro forma sales of office supplies and paper increased 4%, pro forma sales of technology products grew 5%, and pro forma sales of furniture were up 4%. In addition, Boise-manufactured office papers sold through Boise Office Solutions grew 16%, compared with a year ago, to 167,000 tons.

The combined Boise Office Solutions operating income in first quarter 2004 was \$58.4 million. Results increased from the first quarter a year ago because of the OfficeMax acquisition. The first quarter 2004 operating profit margin was 2.5%, compared with 2.2% in first quarter 2003.

In first quarter 2004, Boise Office Solutions achieved \$12.6 million of the \$80 million in integration synergies expected for the year. The synergies were achieved through the consolidation of facilities and administrative staff and purchasing leverage. Synergies were spread evenly between our

contract and retail segments. Integration costs of \$8.9 million occurred primarily in the contract segment as the business began to consolidate distribution centers, customer service centers, and administrative staff.

In Boise Building Solutions, very strong plywood, lumber, and engineered wood products markets led to operating income of \$68.4 million in the segment. Average plywood prices rose 48%, and average lumber prices increased 26%. Building materials distribution sales jumped 58%, while sales of engineered wood products grew 33%. At the same time, unit sales volume for plywood and lumber declined year over year because of the sale of our Yakima, Washington, plywood and lumber facilities in February 2004.

Boise Paper Solutions reported income of \$27.8 million in first quarter 2004. Before a pretax gain of \$59.9 million on the previously mentioned sale of 79,000 acres of Louisiana timberland, Boise Paper Solutions posted a loss. A reduction in linerboard and newsprint production during a major boiler rebuilding project in DeRidder, Louisiana, operating difficulties associated with adverse weather conditions, and other production issues all contributed to the first-quarter loss. Those issues led to higher unit manufacturing costs, which rose 4% year over year. Average net selling prices of Boise's mix of paper products declined 5% year over year.

#### Strategic Alternatives

At the same time we announced our acquisition of OfficeMax, we announced we would evaluate strategic alternatives for our paper and building products businesses over a period of 12 to 18 months from the acquisition date. We engaged Goldman, Sachs & Co. to assist us in developing, evaluating, and implementing these alternatives. We are currently sharing information with parties who are interested in our timber, paper, and building products assets and businesses, and we are conducting management presentations and arranging facility visits for those parties.

On March 31, 2004, we sold approximately 79,000 acres of timberland in western Louisiana. In April, we reached an agreement to sell our Barwick, Ontario, Canada, oriented strand board (OSB) joint venture, of which we own 47%. We expect these two transactions to generate approximately \$174 million in cash, which we will use primarily to reduce debt. We have made no further decisions concerning any of our other assets or businesses; however, we expect to make further decisions and announcements as the evaluation process continues.

#### Outlook

For Boise overall, we continue to expect significantly higher sales and income for full year 2004, relative to 2003, both as the result of the acquisition of OfficeMax and strong or improving performance in all of our businesses.

In Boise Office Solutions, the second quarter of the year is always seasonally weak for both the contract and retail segments. We expect sales to decline sequentially and operating income to be substantially lower than in the first quarter. However, we are pleased with the progress we are making in integrating OfficeMax into our operations and continue to expect to meet our targets for the full year of \$80 million in integration synergies, samestore sales growth of 4% to 6%, and an operating margin of 2.4% to 2.6%.

In Boise Building Solutions, we expect this year's building season to continue to be robust and markets for wood products to remain strong through the summer.

In Boise Paper Solutions, we have announced and are implementing price increases in our key grades, and our mills have returned to normal production levels. Boise Paper Solutions should return to profitability in the second quarter.

#### OfficeMax Acquisition

On December 9, 2003, we completed our acquisition of OfficeMax, Inc. OfficeMax is now a subsidiary of Boise Cascade Corporation, and the results of OfficeMax operations after December 9, 2003, are included in our consolidated financial statements. OfficeMax is a retail distributor of office supplies and paper, technology products, and office furniture. Our OfficeMax superstores feature CopyMax® and FurnitureMax® in-store modules devoted to print-for-pay services and office furniture. OfficeMax has operations in the United States, Puerto Rico, and the U.S. Virgin Islands and a 51%-owned joint venture in Mexico.

The aggregate consideration paid for the acquisition was as follows:

		(millions)
Fair value of Boise common stock issued Cash consideration for OfficeMax common shares exchanged	\$	808.2 486.7
Transaction costs		20.0
	_	1,314.9
Debt assumed by Boise		81.6
	\$ 	1,396.5

We paid OfficeMax shareholders \$1.3 billion for the acquisition, paying 60% of the purchase price in Boise common stock and 40% in cash. OfficeMax shareholders had the opportunity to elect to receive cash or stock for their OfficeMax shares. Each shareholder's election was subject to proration, depending on the elections of all OfficeMax shareholders. As a result of this proration, OfficeMax shareholders electing Boise stock received approximately .230419 share of Boise stock and \$3.1746 in cash for each of their OfficeMax shares. Fractional shares were paid in cash. OfficeMax shareholders electing cash or who had no consideration preference, as well as those shareholders who made no effective election, received \$9.333 in cash for each of their OfficeMax shares. After the proration, the \$1.3 billion paid to OfficeMax shareholders consisted of \$486.7 million in cash and the issuance of 27.3 million of Boise common shares valued at \$808.2 million. The value of the common shares issued was determined based on the average market price of our common shares over a ten-day trading period before the acquisition closed on December 9, 2003.

We summarized the estimated fair values of assets acquired and liabilities assumed for the OfficeMax acquisition in Note 2, OfficeMax Acquisition, in "Item 8. Financial Statements and Supplementary Data" in our 2003 Annual Report on Form 10-K. The initial purchase price allocations may be adjusted within one year of the purchase date for changes in estimates of the fair value of assets acquired and liabilities assumed. During first quarter 2004, we recorded \$2.4 million of purchase price adjustments that increased the recorded amount of goodwill. The adjustments were related to liability accruals as well as severance accruals for the consolidation of one OfficeMax customer service center and consolidation of headquarters administrative staff.

The following table summarizes unaudited pro forma financial information assuming we acquired OfficeMax on January 1, 2003. The unaudited pro forma financial information uses OfficeMax data for the months corresponding to Boise's March 31 quarter-end. This unaudited pro forma financial information does not necessarily represent what would have occurred if the transaction had taken place on the dates presented and should not be taken as representative of our future consolidated results of operations or financial position. We have not finalized our integration plans. Accordingly, this pro forma information does not include all costs related to the integration. When the costs are determined, they will either increase the amount of goodwill recorded or decrease net income, depending on the nature of the costs. We also expect to realize operating synergies. Synergies will come from offering more products and services across more custo mer channels, purchasing leverage from increased scale, and reduced costs in logistics, marketing, and administration. The pro forma information does not reflect these potential expenses and synergies.

	Three Months Ended March 31, 2003		
	-	(millions, except per-share amounts)	
Sales	\$	3,153	
Net loss before cumulative effect of accounting changes Cumulative effect of accounting changes, net of income tax	\$	(8.8)	
Net loss	<b>\$</b>	(17.6)	
Net loss per common share		¢(0.14)	
Basic and diluted before cumulative effect of accounting changes Cumulative effect of accounting changes, net of income tax		\$(0.14) (0.10)	
Basic and diluted		\$(0.24) =====	

#### Integration Charges

Increased scale as a result of the OfficeMax acquisition has allowed us to evaluate the combined office products business to determine what opportunities for consolidation of operations may be appropriate. Closures or consolidation of acquired facilities identified in the integration planning process are accounted for as exit activities in connection with the acquisition and charged to goodwill. Charges for all other closures and consolidations have been recognized in our Consolidated Statement of Income.

During the three months ended March 31, 2004, we incurred approximately \$8.9 million of integration costs as the business began to consolidate distribution centers, customer service centers, and administrative staff. Approximately \$6.1 million of the costs are recorded in "Other (income) expense, net," and \$2.8 million are recorded in "Selling and distribution expenses." They are as follows:

	Three Months Ended March 31, 2004		
	(mil	llions)	
Severance	\$	4.6	
Write-down of long-lived assets		1.5	
Professional fees		1.4	
Other integration costs		1.4	
	\$	8.9	
	=====		

#### Facility Closure Reserves

During first quarter 2004, we announced plans to destock four of our 59 U.S. distribution centers and close two of eight customer service centers. We expect to destock the four U.S. distribution centers by the end of third quarter 2004 and close the customer service centers during second quarter 2004, eliminating approximately 460 employee positions. At March 31, 2004, we had accrued approximately \$2.8 million of costs associated with these closures in our Consolidated Balance Sheet. We are working on a plan to reduce the total number of U.S. distribution centers from 59 at December 31, 2003, to 25 to 30 by the end of 2006. We will account for the additional closures when management formalizes their plans. When the costs are determined, they will either increase the amount of goodwill recorded or decrease net income.

Prior to our acquisition of OfficeMax, OfficeMax had identified and closed underperforming facilities. As part of our purchase price allocation, at December 31, 2003, we had \$58.7 million of reserves recorded for the estimated fair value of future liabilities associated with these closures. These reserves related primarily to future lease termination costs, net of estimated sublease income. Most of the expenditures for these facilities will be made over the remaining lives of the operating leases, which range from three to 16 years. At March 31, 2004, the remaining reserve in our Consolidated Balance Sheet was \$56.7 million.

In addition to these store closures, at December 31, 2003, we had identified 45 OfficeMax facilities that were no longer strategically or economically viable. In accordance with the provisions of Emerging Issues Task Force (EITF) 95-3, Recognition of Liabilities in Connection With a Purchase Business Combination, at December 31, 2003, we had \$69.4 million of reserves recorded in our Consolidated Balance Sheet. We closed these stores during first quarter 2004, eliminating approximately 995 employee positions, of which approximately 310 people were offered transfers to other stores. These charges were accounted for as exit activities in connection with the acquisition, and we did not recognize a charge to income in our Consolidated Statement of Income. Most of the cash expenditures for the facilities described above will be made over the remaining lives of the

operating leases, which range from one month to 12 years. At March 31, 2004, the remaining reserve in our Consolidated Balance Sheet was \$66.7 million.

At March 31, 2004, approximately \$30.1 million of the facility closure reserve liability was included in "Accrued liabilities, other," and \$96.1 million was included in "Other long-term liabilities." Facility closure reserve account activity is as follows:

		Lease Termination Costs	Sev	verance		Other	,	Total
	-			(millions	— s)			
Facility closure reserve at December 31, 2003 Costs incurred and charged to	\$	126.9	\$	8	\$	4	\$	128.1
expense/goodwill Charges against the reserve		(4.7)		2.8				2.8 (4.7)
	\$	122.2	\$	3.6	\$	.4	\$ 	126.2

#### Segment Discussion

We report our business results using five reportable segments: Boise Office Solutions, Contract; Boise Office Solutions, Retail; Boise Building Solutions; Boise Paper Solutions; and Corporate and Other. Material increases in balance sheet items, such as inventories, goodwill, accounts payable, and debt, are primarily due to the OfficeMax acquisition.

Boise Office Solutions, Contract, markets and sells office supplies and paper, technology products, and office furniture through field salespeople, catalogs, the Internet, and stores. Boise Office Solutions, Retail, markets and sells office supplies and paper, technology products, and office furniture through OfficeMax office supply superstores. These superstores feature CopyMax® and FurnitureMax® in-store modules devoted to print-for-pay services and office furniture. Boise Building Solutions manufactures, markets, and distributes various products that are used for construction, while Boise Paper Solutions manufactures, markets, and distributes uncoated free sheet papers, containerboard, corrugated containers, newsprint, and market pulp. Corporate and Other includes support staff services and related assets and liabilities. The segments' profits and losses are measured on operating profits before interest expense, income taxes, mino rity interest, extraordinary items, and cumulative effect of accounting changes.

#### Results of Operations, Consolidated

	Three Months Ended March 31			
	_	2004	_	2003
Sales	\$	3.5 billion	\$	1.9 billion
Income (loss) before cumulative effect of accounting changes	\$	63.5 million	\$	(18.7) million
Cumulative effect of accounting changes, net of income tax Net income (loss)	\$ \$	 63.5 million	\$ \$	(8.8) million (27.5) million
Diluted income (loss) per common share				
Diluted before cumulative effect of accounting changes		\$0.66		\$(0.38)
Cumulative effect of accounting changes, net of income tax				(0.15)
Diluted		\$0.66		<b>\$(0.53)</b>
		====		====
		(percenta	ge of	sales)
Materials, labor, and other operating expenses		78.3%		81.8%
Selling and distribution expenses		14.3%		11.6%
General and administrative expenses		2.1%		1.9%

#### **Operating Results**

Total sales increased \$1.7 billion, or 90%, compared with the same quarter a year ago. Sales increased primarily because of the OfficeMax acquisition. However, the sales increase was also aided by a 48% increase in Boise Building Solutions sales (because of strong product prices) and a 2% increase in sales in Boise Paper Solutions (because of an increase in sales volume). For more information about our segment results, see the discussion of each segment below.

First-quarter materials, labor, and other operating expenses decreased 3.5% as a percentage of sales to 78.3%, compared with 81.8% in first quarter 2003. Approximately 2.2% of the 3.5% decrease is attributable to higher margins achieved in our new retail office products segment. The

remaining 1.3% decrease in materials, labor, and other operating expenses was primarily attributable to increased gross margins in our contract office products business resulting from purchasing synergies and increased product prices in Boise Building Solutions, partially offset by increased unit manufacturing costs in Boise Paper Solutions.

In first quarter 2004, selling and distribution expenses were 14.3% of sales, compared with 11.6% a year ago. The first quarter 2004 increase was primarily because our new retail office products business has higher selling and distribution expenses as a percentage of sales. Excluding the impact of our retail office products segment, selling and distribution expenses declined, compared with the prior quarter. The decrease was primarily attributable to increased product prices in Boise Building Solutions.

General and administrative expenses in first guarter 2004 increased 0.2%, primarily due to higher payroll and benefit-related costs.

In first quarter 2004, we reported \$46.7 million of income, compared with \$11.2 million of expense in first quarter 2003, in "Other (income) expense, net." In 2004, "Other (income) expense, net" included a \$59.9 million pretax gain for the sale of approximately 79,000 acres of timberland located in western Louisiana, offset by approximately \$6.1 million of OfficeMax integration costs in Boise Office Solutions, \$7.1 million of costs related to the sale of our Yakima, Washington, plywood and lumber facilities, and other miscellaneous income and expense items.

In first quarter 2003, "Other (income) expense, net" included a \$10.1 million pretax charge for employee-related costs incurred in connection with our 2003 cost-reduction program. As part of this program, we announced the termination of approximately 550 employees. At March 31, 2004, we had terminated approximately 470 employees. We recorded these costs in accordance with the provisions of Statement of Financial Accounting Standards (SFAS) No. 112, Employers' Accounting for Postemployment Benefits. We recorded \$9.2 million in the Boise Office Solutions, Contract, segment; \$0.2 million in the Boise Paper Solutions segment; and \$0.7 million in our Corporate and Other segment. Employee-related costs are primarily for severance payments, most of which were paid in 2003, with the remainder to be paid in 2004. This item increased our net loss \$6.1 million for the three months ended March 31, 2003.

The reserve liability for the cost-reduction program is included in "Accrued liabilities, other" in the Consolidated Balance Sheets. Reserve liability activity related to the 2003 charge is as follows:

	Employee- Related Costs	
	(m	illions)
2003 expense recorded	\$	10.1
Charges against reserve		(7.8)
Balance at December 31, 2003		2.3
Charges against reserve		(.4)
Reserves credited to income		(.2)
Balance at March 31, 2004	\$	1.7
	====	======

Equity in net income (loss) of affiliates was \$5.1 million and \$(0.1) million in first quarter 2004 and 2003, respectively. The variance was due to increased equity in earnings of Voyageur Panel, in which we have a 47% interest and for which we account under the equity method. The increased equity in earnings of Voyageur Panel resulted from OSB prices that were \$195 per thousand square feet higher, on average, in first quarter 2004 than in 2003. Our investment in this venture was \$49.3 million and \$35.4 million at March 31, 2004 and 2003, and \$44.2 million at December 31, 2003. Together with other shareholders, in April 2004, we reached an agreement with Ainsworth Lumber Co. Ltd. for its purchase of Voyageur Panel for approximately \$193 million, plus as much as \$10 million more based on OSB prices between closing of the transaction and year-end. We expect to realize approximately \$90 million from the transaction, which is expected to close in second quarter 2004.

Interest expense was \$40.7 million and \$32.2 million for the three months ended March 31, 2004 and 2003. The variance was due to incremental interest expense directly related to higher debt levels in first quarter 2004, compared with first quarter 2003. The higher debt levels in first quarter 2004 related to additional borrowings to provide cash for the OfficeMax acquisition.

Our estimated effective tax provision rate for the three months ended March 31, 2004, was 36.5%, compared with an effective tax benefit rate of 36.2% for the three months ended March 31, 2003. The difference between the estimated tax rates was due to the sensitivity of the rate to changing income levels and the mix of domestic and foreign sources of income.

First quarter 2004 income increased \$82.2 million before the cumulative effect of accounting changes. The increase resulted from increased income in Boise Office Solutions (due primarily to the OfficeMax acquisition) and Boise Building Solutions (due to strong product prices) and a \$36.6 million after-tax gain related to a timberland sale (discussed above) in Boise Paper Solutions, offset by a loss from operations in Boise Paper Solutions (due to increased manufacturing costs and other operating difficulties discussed below).

In first quarter 2003, the \$8.8 million recorded in "Cumulative effect of accounting changes, net of income tax" consisted of an after-tax charge of \$4.1 million, or 7 cents per share, for the adoption of SFAS No. 143, Accounting for Asset Retirement Obligations, which affects the way we account for landfill closure costs. This statement requires us to record an asset and a liability (discounted) for estimated closure and closed-site monitoring costs and to depreciate the asset over the landfill's expected useful life. Previously, we accrued for the closure costs over the life of the landfill and expensed monitoring costs as incurred. We also recorded an after-tax charge of \$4.7 million, or 8 cents per share, for the adoption of Emerging Issues Task Force (EITF) 02-16, Accounting by a Customer (Including a Reseller) for Certain Consideration Received From a Vendor. EITF 02-16 requires that vendor allowa nces reside in inventory with the product and be recognized when the product is sold, changing the timing of our recognition of these items and creating a one-time, noncash, cumulative-effect adjustment.

#### Three Months Ended March 31

	2004	2003
Sales	\$ 1.1 billion	\$ 938.3 million
Segment income	\$ 34.4 million	\$ 20.7 million
	(	millions)
Sales by Product Line		
Office supplies and paper	\$ 642.0	\$ 567.2
Technology products	351.7	277.4
Office furniture	126.4	93.7
Sales by Geography		
United States	\$ 853.3	\$ 708.8
International	266.8	229.5
Sales growth	19%	6%
Same-location sales growth	9%	6%
	(perc	entage of sales)
Gross profit margin	24.3%	23.8%
Operating expenses	21.3%	21.6%
Operating profit margin	3.1%	2.2%

#### **Operating Results**

Total sales and same-location sales increased 19% and 9% in first quarter 2004, compared with first quarter 2003. Excluding the benefit from favorable foreign exchange rates, total sales and same-location sales rose 15% and 4%, respectively. The total sales increase reflects incremental sales contributed by the OfficeMax contract business, which includes sales generated by the OfficeMax field salespeople, catalogs, and E-commerce business, as well as the general improvement of the U.S. economy. Year-over-year sales comparisons, including OfficeMax 2003 sales on a pro forma basis, increased in all product categories. Pro forma sales of office supplies and paper increased 8%. Pro forma sales of technology products grew 9%, while pro forma sales of furniture increased 11%.

Our first-quarter E-commerce sales increased 45% over first quarter 2003 and represented 48% of the contract segment's total sales. E-commerce transactions resulted in approximately \$532 million of first quarter 2004 sales. The growth in E-commerce sales in first quarter 2004 is due to the addition of the OfficeMax E-commerce business and increased usage of the internet at our international locations.

In first quarter 2004, our gross profit margin increased 0.5%, compared with first quarter 2003. The increase in gross profit margin resulted from purchasing synergies, which was partially offset by the impact of increased sales of lower-margin technology products.

In first quarter 2004, our operating expenses were 21.3% of sales, down from 21.6% reported in first quarter 2003. Before the \$9.2 million charge recorded for our 2003 cost-reduction program, operating expenses increased as a percentage of sales. The increase before the 2003 charge, resulted primarily from integration costs recorded during first quarter 2004. Excluding integration costs, operating expenses were relatively even with last year, despite the expense associated with duplicative warehouses, which we plan to reduce from 59 at December 31, 2003, to 25 to 30 by the end of 2006.

In first quarter 2004, segment income increased \$13.7 million, compared with the same period a year ago. Before the employee-related charge for our 2003 cost-reduction program, segment income increased \$4.5 million. The increase before this item was attributable to higher sales and increased gross profit margin as a percentage of sales, partially offset by higher operating expenses as a percentage of sales.

#### Boise Office Solutions, Retail

	Tł	Three Months Ended March 31	
	_	2004	
Sales	\$	1.2 billion	
Segment income	\$	24.0 million	
		(millions)	
Sales by Product Line			
Office supplies and paper	\$	470.1	
Technology products		640.2	
Office furniture		110.7	

#### Sales by Geography

United States	\$ 1,180.5
International	40.5
	(percentage of sales)
Gross profit margin	25.7%
Operating expenses	23.7%
Operating profit margin	2.0%

#### **Operating Results**

Sales for our retail office products segment, which consists of our OfficeMax office supply stores, were \$1.2 billion, up 1% from pro forma sales in first quarter 2003. Pro forma sales consist of OfficeMax sales for the 13 weeks ended March 27, 2003. Same-location sales, which include OfficeMax 2003 sales on pro forma basis, increased 3% as a result of an increased number of customer transactions and a higher dollar amount per customer transaction. Within product categories, the greatest sales growth occurred in technology products. This category represents approximately 50% of the segment's sales.

The gross profit margin for this segment was 25.7%. Our operating profit margin was 2.0% of sales, with operating income of \$24.0 million.

#### **Boise Building Solutions**

#### Three Months Ended March 31

	_	2004	_	2003
Sales	\$	851.5 million	\$	574.6 million
Segment income (loss)	\$	68.4 million	\$	(8.5) million
Sales Volumes				
Plywood (1,000 sq ft) (3/8" basis)		463,852		466,537
OSB (1,000 sq ft) (3/8" basis) (a)		101,025		106,581
Particleboard (1,000 sq ft) (3/4" basis)		39,596		41,192
Lumber (1,000 board feet)		90,174		93,524
LVL (100 cubic feet)		27,028		20,685
I-joists (1,000 equivalent lineal feet)		49,975		40,534
Engineered wood products (sales dollars)	\$	90.0 million	\$	67.5 million
Building materials distribution (sales dollars)	\$	619.2 million	\$	391.4 million
Average Net Selling Prices				
Plywood (1,000 sq ft) (3/8" basis)	\$	326	\$	220
OSB (1,000 sq ft) (3/8" basis)		336		141
Particleboard (1,000 sq ft) (3/4" basis)		273		219
Lumber (1,000 board feet)		518		412
LVL (100 cubic feet)		1,536		1,453
I-joists (1,000 equivalent lineal feet)		907		867
(a) Represents 100% of the sales volume of Voyageur	r Pan	el, of which we own	47%.	

#### **Operating Results**

Boise Building Solutions earned \$68.4 million from operations in first quarter 2004, compared with an \$8.5 million loss in the first quarter a year ago. Strong housing activity, low interest rates, and a growing economy have resulted in one of the strongest building seasons in years.

Relative to first quarter 2003, building materials distribution sales increased 58% to \$619 million due to strong pricing and a 24% increase in physical sales volume in first quarter 2004. Building materials manufacturing sales of engineered wood products (laminated veneer lumber, wood l-joists, and laminated beams) increased 33%, also due to strong pricing and increased sales volume. Relative to first quarter 2003, average plywood prices rose 48%, and average lumber prices increased 26%. At the same time, unit sales volume for plywood and lumber declined year over year because of the sale of our Yakima, Washington, facilities in February 2004. The sale of our Yakima plywood and lumber facilities did not have a material impact on our financial position or results of operations.

In 2001, we began construction of a new facility near Elma, Washington, to manufacture integrated wood-polymer building materials. The plant has had a very difficult start-up, in part due to its unique manufacturing processes. While product quality has met our expectations, production has not reached anticipated levels. In February 2004, we announced we would temporarily discontinue production at the facility to allow us to make the technical improvements necessary to move to production status. Although we are making good progress in resolving the critical areas that have precluded our ability to consistently produce product, we cannot accurately predict when the facility will be in production status.

Voyageur Panel, a joint venture in Barwick, Ontario, Canada, has the capacity to produce 440 million square feet of OSB panels annually. We hold 47% of the equity. We have an agreement with Voyageur Panel under which we operate the plant and market its product. We account for the joint

venture under the equity method. Accordingly, segment results do not include the joint venture's sales but do include \$5.1 million of equity in earnings in first quarter 2004 and \$0.1 million of equity in losses in first quarter 2003. Our investment in this venture was \$49.3 million and \$35.4 million at March 31, 2004 and 2003, and \$44.2 million at December 31, 2003. A Canadian forest products manufacturer and two insurance companies own the remaining equity interest.

Together with the other shareholders, in April 2004, we reached an agreement with Ainsworth Lumber Co. Ltd. for its purchase of Voyageur Panel for approximately \$193 million, plus as much as \$10 million more based on OSB prices between closing of the transaction and year-end. We expect to realize approximately \$90 million from the transaction, which is expected to close in second guarter 2004.

#### **Boise Paper Solutions**

		Three Months Ended March 31			
	_	2004		2003	
Sales Segment income (loss)	\$ \$	475.5 million 27.8 million	\$ \$	468.2 million (0.7) million	
		(shor	t ton		
Sales Volumes		000.000		050.000	
Uncoated free sheet		386,000		353,000	
Containerboard		137,000		158,000	
Newsprint		104,000		106,000	
Other		38,000		33,000	
		665,000		650,000	
		=====		=====	
		(per sh	ort t	con)	
Average Net Selling Prices					
Uncoated free sheet	\$	688	\$	747	
Containerboard		318		341	
Newsprint		430		374	

#### **Operating Results**

Boise Paper Solutions reported income of \$27.8 million in first quarter 2004. On March 31, 2004, we sold approximately 79,000 acres of timberland located in western Louisiana for \$84 million and recorded a \$59.9 million pretax gain in "Other (income) expense, net." Before this item, segment income decreased \$31.4 million, compared with first quarter 2003. Contributing to the loss were lower average paper prices, a reduction in linerboard and newsprint production in DeRidder, Louisiana, operating difficulties associated with adverse weather conditions, and other production issues.

First quarter 2004 segment sales increased 2%, compared with the same quarter in 2003, primarily because of a 2% increase in sales volume. Sales volume of uncoated free sheet, our largest paper grade, increased 9%, and pulp sales volume increased 15%, reflecting a stronger economy. These increases were partially offset by a 13% decrease in containerboard sales volume and a 2% decrease in the volume of newsprint sold. We also increased sales of value-added papers produced on our smaller machines. Sales volume was up 8% in first quarter 2003 to an annualized rate of 380,000 tons. The greatest area of growth in these grades was label, release, and specialty papers, whose volume increased 25% on an annualized basis, compared with a year ago. Value-added grades generally have higher unit costs than commodities but also have higher net sales prices and profit margins. Overall, the average net selling price of the value-added grades we sold in first quarter 2004 was \$193 per ton higher than the average net selling price of our uncoated commodity grades.

In first quarter 2004, average quarterly prices for uncoated free sheet were \$59 per ton lower than in the first quarter a year ago. Containerboard prices were \$23 per ton lower, while average newsprint prices increased \$56 per ton. Overall, average paper prices in the first quarter declined 5% from first quarter 2003 levels.

Unit manufacturing costs increased 4% in first quarter 2004, compared with the first quarter a year ago. Year-over-year variable cost increases were led by rises in chemical and fiber costs. Most of these cost increases resulted from a reduction in linerboard and newsprint production during a major boiler rebuilding project in DeRidder, Louisiana, operating difficulties associated with adverse weather conditions, and other production issues.

In first quarter 2004, we had less market-related curtailment than we have experienced in the last several quarters. We took 23,000 tons of market-related curtailment, down 43% from 40,000 tons taken during first quarter 2003. In both periods, most of the curtailment was taken in uncoated free sheet.

#### Liquidity and Capital Resources

We have funded our ongoing operations and growth initiatives primarily by using cash generated by our operations, borrowings under our existing credit facilities, and by issuing new debt or equity securities. We have substantially more debt as a result of our OfficeMax acquisition. As of April 30, 2004, our outstanding debt was approximately \$2.4 billion. This increased debt level requires us to dedicate a substantial portion of our cash flow from operations for debt repayment and thereby reduces the funds we have available for working capital, capital expenditures, acquisitions, store remodels, and other purposes.

At the same time we announced our acquisition of OfficeMax, we announced we would evaluate strategic alternatives for our paper and building products businesses over a period of 12 to 18 months from the acquisition date. We have engaged Goldman, Sachs & Co. to assist us in developing, evaluating, and implementing these alternatives. We are currently sharing information with parties who are interested in our timber, paper, and building products assets and businesses, and we are conducting management presentations and arranging facility visits for those parties.

On March 31, 2004, we sold approximately 79,000 acres of timberland in western Louisiana for \$84 million. In April, we reached an agreement with Ainsworth Lumber Co. Ltd to sell our Barwick, Ontario, Canada, OSB joint venture, of which we own 47%. We expect to realize approximately \$90 million from this transaction. We plan to use the approximately \$174 million in proceeds from these two transactions primarily to reduce our debt. We have made no further decisions concerning any of our other assets or businesses; however, we expect to make further decisions and announcements as the evaluation process continues. We expect to use proceeds from the further sale of assets, if any, primarily to reduce debt.

As a result of the OfficeMax acquisition, Standard and Poor's Rating Services and Moody's Investors Services, Inc., lowered our credit ratings to BB and Ba2, respectively, which are both below investment grade. These downgrades could affect our cost of and ability to obtain new financing. We were successful, however, in accessing the credit markets to finance the OfficeMax acquisition and for other general corporate purposes. Recent financings include \$300 million of 6.5% senior notes due in 2010, \$200 million of 7.0% senior notes due in 2013, and a \$150 million unsecured credit agreement. At March 31, 2004, we had unused borrowing capacity of \$95.1 million under our \$560 million revolving credit agreement, which expires in June 2005. These financings are described in more detail in Note 11, Debt, of the Notes to the Consolidated Financial Statements in "Item 8. Financial Statements and Supplementary Data" of our 2003 Annual Report on Form 10-K.

We intend to reduce our debt levels over time by applying any net cash flow from operations after capital spending and by applying proceeds from the sale of assets, if any. Short-term borrowings and the current portion of our long-term debt totaled \$118.9 million at March 31, 2004. However, at March 31, 2004, we had approximately \$84 million of unapplied cash from the sale of timberlands in Louisiana. The cash proceeds from the sale reduced short-term borrowings on April 1, 2004. In December 2004, we will receive \$172.5 million under the terms of our adjustable conversion-rate equity security units in exchange for the issuance of between 4.4 million and 5.4 million shares of our common stock. In 2005, scheduled long-term debt payments total \$777.4 million. Of this amount, \$390.0 million represents the amount outstanding at March 31, 2004, under our revolving credit agreement. We expect to enter into a new revolving credit agreement before the expiration of our current agreement. Scheduled long-term debt payments total \$214.2 million in 2006, including the \$172.5 million of debt associated with the adjustable conversion-rate equity security units.

We make both required and voluntary contributions to our noncontributory defined benefit pension plans. In 2003, we contributed \$84.5 million. We expect to contribute approximately \$80 million to \$120 million in both 2004 and 2005.

We expect to limit our capital spending to between \$350 million to \$370 million, excluding acquisitions, in 2004. This level of capital spending will provide for leasehold improvements, new stores, quality and efficiency projects, replacement projects, and ongoing environmental compliance.

Our ongoing cash requirements are expected to be funded through a combination of cash flow from operations, borrowings under our existing credit facilities, and possible sales of assets. Management believes we have sufficient liquidity to meet our future needs.

The sections that follow discuss in more detail our liquidity and capital resources.

#### **Operating Activities**

For the first three months of 2004, operations used \$102.9 million in cash, compared with \$42.4 million provided for the same period in 2003. For the three months ended March 31, 2004, items included in net income (loss) provided \$157.3 million of cash, and unfavorable changes in working capital items used \$260.2 million. For the first three months of 2003, net income provided \$63.2 million of cash, offset by \$20.8 million of unfavorable working capital and other items. Compared with first quarter 2003, the change in working capital items was primarily attributable to the OfficeMax acquisition.

Some of our U.S. employees are covered by noncontributory defined benefit pension plans. The assets of the pension plans are invested primarily in common stocks, fixed-income securities, and cash equivalents. The market performance of these investments affects our recorded pension obligations, expense, and cash contributions. Pension expense for the three months ended March 31, 2004, was \$24.7 million, compared with \$18.7 million in the same quarter a year ago. These are noncash charges in our consolidated financial statements. The required minimum contribution to our pension plans in 2004 is estimated to be \$45 million to \$50 million. However, we expect to make contributions to the plans of approximately \$80 million to \$120 million during 2004. During 2004, we have made and will continue to make quarterly contributions and benefit payments to our pension and other postretirement benefit plans. We expect to make the majority of our contributions in third quarter 2004.

Our ratio of current assets to current liabilities was 1.44:1 at March 31, 2004, compared with 1.33:1 at March 31, 2003, and 1.27:1 at December 31, 2003.

#### **Investment Activities**

Cash provided by investment was \$20.7 million for the first three months of 2004, compared with \$47.5 million used in the same period in 2003. Cash expenditures of \$70.3 million for property and equipment and timber and timberlands in first quarter 2004 were offset by \$92.8 million of proceeds from the sale of timberlands in Louisiana and the sale of our Yakima, Washington, plywood and lumber facilities. In first quarter 2003, cash expenditures for property and equipment and timber and timberlands totaled \$45.7 million. In both years, our property and equipment expenditures primarily reflected the cost of facility improvements, facility and equipment modernization, energy and cost-saving projects, and environmental compliance. For the three months ended March 31, 2004, property and equipment expenditures also included expenditures for leasehold improvements and new stores.

We expect our capital investments in 2004 to total between \$350 million and \$370 million, excluding acquisitions. Our capital spending in 2004 will be for leasehold improvements, new stores, quality and efficiency projects, replacement projects, and ongoing environmental compliance. During 2003, we spent \$12 million on environmental compliance. We expect to spend approximately \$13 million in 2004 for this purpose.

#### **Financing Activities**

Cash provided by financing was \$207.0 million for the first three months of 2004, compared with \$25.2 million for the first three months of 2003. Dividend payments totaled \$12.9 million and \$8.8 million for the first three months of 2004 and 2003. In both years, our quarterly dividend was 15 cents per common share.

Short-term borrowings totaled \$70.9 million and \$14.8 million at March 31, 2004 and 2003, respectively. At March 31, 2004, we had approximately \$84 million of unapplied cash from the sale of timberlands in Louisiana. The cash proceeds from the sale reduced short-term borrowings on April 1, 2004. Additions to long-term debt for the three months ended March 31, 2004, included \$180.0 million under our revolving credit agreement. Payments of long-term debt in this period included \$35.0 million of medium-term notes. Additions to long-term debt for the three months ended March 31, 2003, included \$120.0 million under our revolving credit agreement. Payments of long-term debt in this period included \$70.0 million of medium-term notes.

At March 31, 2004 and 2003, we had \$2.5 billion and \$1.8 billion of debt outstanding. At December 31, 2003, we had \$2.3 billion of debt outstanding. Our debt-to-equity ratio was 1.04:1 and 1.31:1 at March 31, 2004 and 2003. Our debt-to-equity ratio was .98:1 at December 31, 2003. Our March 31, 2004, debt-to-equity ratio decreased, compared with the same period a year ago, because the increase in equity from the stock issued in

December 2003 for the OfficeMax acquisition was greater than the increase in debt that resulted from the OfficeMax acquisition.

We lease our store space and other property and equipment under operating leases. These operating leases are not included in debt; however, they represent a significant commitment. For operating leases with remaining terms of more than one year, the minimum lease payment requirements as of December 31, 2003, were \$387.1 million for 2004, \$358.2 million for 2005, \$324.8 million for 2006, \$280.4 million for 2007, and \$253.0 million for 2008, with total payments thereafter of \$1,281.0 million. These minimum lease payments do not include contingent rental expenses that may be paid based on a percentage in excess of stipulated amounts. These future minimum lease payment requirements have not been reduced by minimum sublease rentals due in the future under noncancelable subleases.

Our debt structure consists of credit agreements, note agreements, adjustable conversion-rate equity security units, and other borrowings. See Note 11, Debt, of the Notes to Consolidated Financial Statements in "Item 8. Financial Statements and Supplementary Data" of our 2003 Annual Report on Form 10-K for a listing of our debt. For more information, also see "Contractual Obligations" and "Disclosures of Financial Market Risks" in "Item 7. Management's Discussion and Analysis of Financial Condition and Results of Operations" in our 2003 Annual Report on Form 10-K. Pieces of our debt structure that are subject to variable interest rates or have recently changed are as follows:

In March 2002, we entered into a three-year, unsecured revolving credit agreement with 14 major financial institutions. The agreement permits us to borrow as much as \$560 million at variable interest rates based on either the London Interbank Offered Rate (LIBOR) or the prime rate. Borrowings under the agreement were \$390.0 million at March 31, 2004. In addition to these borrowings, \$74.9 million of letters of credit are considered a draw on the revolver, thus reducing our borrowing capacity as of March 31, 2004, to \$95.1 million. At March 31, 2004, our borrowing rate under the revolving credit agreement was 2.4%. We have entered into interest rate swaps to hedge the cash flow risk from the variable interest payments on \$50 million of LIBOR-based debt, which gave us an effective interest rate of 2.7% for outstanding borrowings under the revolving credit agreement at March 31, 2004. The revol ving credit agreement contains customary conditions to borrowing, including compliance with financial covenants relating to minimum net worth, minimum interest coverage ratio, and ceiling ratio of debt to capitalization. At March 31, 2004, we were in compliance with these covenants. Under this agreement, the payment of dividends depends on the existence and amount of net worth in excess of the defined minimum. Our net worth at March 31, 2004, exceeded the defined minimum by \$1,073.1 million. When the agreement expires in June 2005, any amount outstanding will be due and payable.

In December 2003, we entered into a 19-month, unsecured credit agreement with 13 major financial institutions. Under the agreement, we borrowed \$150 million at variable interest rates based on either the LIBOR or the prime rate. At March 31, 2004, our borrowing rate under the agreement was 3.2%. The credit agreement contains financial covenants that are essentially the same as those in our revolving credit agreement discussed above, except that the terms require that the net proceeds of asset sales in excess of the first \$100 million be used to reduce the loan balance. The agreement also states that a lien of two times the outstanding balance will be applied to our inventory if our credit ratings fall to either BB-or Ba3 or lower. When the agreement expires in June 2005, any amount outstanding will be due and payable.

In December 2003, the FASB issued a revised FASB Interpretation No. 46, Consolidation of Variable Interest Entities. Interpretation No. 46, as revised, required us to reclassify \$172.5 million of "Adjustable conversion-rate equity security units" from "Minority Interest" to "Debt" in our Consolidated Balance Sheets and recognize distributions on these securities as "Interest expense" rather than "Minority interest, net of income tax" in our Consolidated Statements of Income (Loss). As allowed by the FASB's revised Interpretation No. 46, prior years' financial statements were reclassified to conform with the current year's presentation. In all periods presented, there was no net effect on earnings, and the reclassification of these securities to debt did not affect our financial covenants.

In March 2002, we entered into an interest rate swap with a notional amount of \$50 million. This swap converts \$50 million of fixed-rate \$150 million 7.05% debentures to variable-rate debt based on six-month LIBOR plus approximately 2.2%. The effective interest rates at March 31, 2004 and 2003, were 3.5% and 3.6%. This swap expires in May 2005.

Changes in short-term borrowings represent net changes in notes payable. At March 31, 2004 and 2003, we had \$70.9 million and \$14.8 million of short-term borrowings outstanding. The minimum and maximum amounts of combined short-term borrowings outstanding were \$6.2 million and \$70.9 million during the three months ended March 31, 2004, and were \$10.8 million and \$117.4 million during the three months ended March 31, 2003. The average amounts of short-term borrowings outstanding during the three months ended March 31, 2004 and 2003, were \$22.3 million and \$55.3 million. The average interest rates for these borrowings were 1.3% for 2004 and 2.1% for 2003.

At March 31, 2004, we had \$143.0 million of unused borrowing capacity registered with the Securities and Exchange Commission (SEC) for additional debt securities.

#### Off-Balance-Sheet and Other Contractual Arrangements and Guarantees

For information on off-balance-sheet and other contractual arrangements and guarantees, see our Annual Report on Form 10-K for the year ended December 31, 2003. At March 31, 2004, there had been no material changes to our contractual obligations outside the ordinary course of business or material changes to the guarantees disclosed in our 2003 Annual Report on Form 10-K.

#### Inflationary and Seasonal Influences

We believe inflation has not had a material effect on our financial condition or results of operations; however, there can be no assurance that we will not be affected by inflation in the future.

Our office products businesses are seasonal. Sales in the second quarter and summer months are historically the slowest of the year. Our building products businesses are dependent on housing starts, repair-and-remodel activity, and commercial and industrial building, which in turn are influenced by the availability and cost of mortgage funds and adverse weather conditions. In addition, adverse weather may affect our operating costs (including energy) at our manufacturing facilities.

#### Timber Supply and Environmental Issues

For information on timber supply and environmental issues, see our Annual Report on Form 10-K for the year ended December 31, 2003.

#### Critical Accounting Estimates

For information on critical accounting estimates, see our Annual Report on Form 10-K for the year ended December 31, 2003.

#### Cautionary and Forward-Looking Statements

This Quarterly Report on Form 10-Q contains forward-looking statements. Statements that are not historical or current facts, including statements about our expectations, anticipated financial results, and future business prospects, are forward-looking statements. You can identify these statements by our use of words such as "may," "will," "expect," "believe," "should," "plan," "anticipate," and other similar expressions. You can find

examples of these statements throughout this report, including the Summary and Outlook section. We cannot guarantee that our actual results will be consistent with the forward-looking statements we make in this report. We have listed below inherent risks and uncertainties that could cause our actual results to differ materially from those we project. We do not assume an obligation to update any forward-looking statement.

Competition in our markets could harm our ability to achieve or maintain profitability. All of the markets we serve are highly competitive, with a number of large companies operating in each. We compete in our markets principally through price, service, quality, and value-added products and services.

Boise Office Solutions, Contract and Retail. The office products market is highly competitive. Purchasers of office products have many options when purchasing office supplies and paper, technology products, and office furniture. We compete with worldwide contract stationers, large retail office products suppliers, direct-mail distributors, discount retailers, drugstores, supermarkets, and thousands of local and regional contract stationers, many of whom have long-standing customer relationships. Increased competition in the office products industry, together with increased advertising, has heightened price awareness among end-users. Such heightened price awareness has led to margin pressure on office products. Besides price, competition is also based on customer service.

Boise Building Solutions. The building products markets in which we compete are very large and highly fragmented, with fewer than ten national producers but hundreds of local and regional manufacturers and distributors. Most of our competitors are located in the United States and Canada, although we have seen increasing competition from outside North America. We compete not only with manufacturers and distributors of similar building products but also with products made from alternative materials, such as steel and plastic. Many factors (chiefly price, quality, and service) influence competition in the building products markets.

Boise Paper Solutions. Our major paper products are uncoated free sheet, containerboard, and newsprint, all of which are globally traded commodities with numerous worldwide manufacturers and distributors. About a dozen major manufacturers compete in the North American paper market. Price, quality, and service are important competitive determinants across paper markets. All of our paper manufacturing facilities are located in the United States, and we compete largely in the domestic arena. We do, however, face competition from foreign producers. The level of this competition varies depending on the level of demand abroad and the relative rates of currency exchange. Our paper products also compete with electronic transmission and document storage alternatives. As trends toward more use of these alternatives continue, we may see variances in the overall demand for paper products or shifts from one type of paper to another. For example, demand for newsprint has declined as newspapers are replaced with electronic media.

Some of our competitors in each of our businesses are larger than we are and have greater financial and other resources available to them, and there can be no assurance that we can continue to compete successfully with them. Some of our competitors are also currently lower-cost producers and distributors than we are and may be better able to withstand price declines. In addition, if we do not continue to provide excellent customer service and quality products in each of our businesses, our profitability in each business and our overall profitability may be harmed.

We cannot ensure that our integration with OfficeMax will be successful. Integrating and coordinating our operations and personnel with those of OfficeMax will involve complex operational and personnel-related challenges. This process will be time-consuming and expensive, may disrupt the business of either or both companies, and may not result in the full benefits we expect. The difficulties, costs, and delays that could be encountered include: unanticipated issues in integrating information, communications, and other systems; negative effects on employee morale and performance as a result of job changes and reassignments; difficulties attracting and retaining key personnel; loss of customers; unanticipated incompatibility of purchasing, logistics, marketing, paper sales, and administration methods; and unanticipated costs of terminating or relocating facilities and operations.

We have more indebtedness since the merger, which could adversely affect our cash flows, business, and ability to fulfill our debt obligations. We have a substantial amount of debt, some of which we recently incurred as part of our acquisition of OfficeMax. As of April 30, 2004, our outstanding debt was approximately \$2.4 billion. The increased levels of debt could, among other things: require us to dedicate a substantial portion of our cash flow from operations to payments on our debt, thereby reducing funds available for working capital, capital expenditures, acquisitions, and other purposes; increase the cost and reduce the availability of funds from commercial lenders, debt financing transactions, and other sources; increase our vulnerability to, and limit our flexibility in planning for, adverse economic and industry conditions; create competitive disadvantages compared with other companies with lower debt levels; and cause further downgrading of our credit rating, which could limit our ability to borrow money and increase the cost of doing so.

The outcome and timing of our evaluation of strategic alternatives is uncertain. At the same time we announced our acquisition of OfficeMax, we announced we would evaluate strategic alternatives for our paper and building products businesses. We have engaged Goldman, Sachs & Co. to assist the company in developing, evaluating, and implementing these alternatives. We are considering alternatives ranging from no change in our business mix to restructurings, divestitures, spinoffs, and other business combinations. The evaluation and any subsequent implementation of the plans that we develop could, in fact, take longer than we have anticipated. The evaluation and its timing, outcome, and implementation may significantly affect the company and its future financial results and business prospects.

The prices we charge for our paper and building products are subject to cyclical market pressures. Our paper and building products businesses are subject to cyclical market pressures. Historical prices for our products have been volatile, and our direct influence over the timing and extent of price changes for our products is limited. The relationship between supply and demand in the paper and building products industries significantly affects product pricing. Demand for building products is driven mainly by factors outside our control, such as the construction, repair and remodeling, and industrial markets; interest rates; and weather. The supply of paper and building products fluctuates based on available manufacturing capacity, and excess capacity in either industry, both domestically and abroad, can result in significant declines in market prices for our products. Prolonged periods of weak demand or excess supply in any of our businesses could negatively affect our market share, seriously reduce our margins, and harm our liquidity, financial condition, or results of operations.

Increases in our raw material costs may harm the results of our operations. The cost of our raw supplies, such as wood fiber, energy, and chemicals, significantly affects the results of our operations. Selling prices of our products have not always increased in response to increases in the prices of our raw materials. On occasion, our results of operations have been, and in the future may be, harmed if we are unable to pass raw material price increases through to our customers. Wood fiber is a significant raw material for our paper and building products businesses. The percentage of our wood fiber requirements obtained from our timberlands will fluctuate based on a variety of factors, including changes in our timber harvest levels and changes in our manufacturing capacity. The cost of various types of wood fiber that we purchase in the market has at times fluctuated greatly because of economic or industry conditions. The volum e and value of timber that can be harvested from our lands may be limited by natural disasters such as fire, insect infestation, disease, ice storms, windstorms, flooding, and other weather conditions and causes. We do not maintain insurance for any loss to our standing timber from natural disasters or other causes.

Environmental regulation and environmental compliance expenditures affect our results. Our paper and building products businesses are subject to a wide range of general and industry-specific environmental laws and regulations, particularly with respect to air emissions, wastewater discharges, solid and hazardous waste management, site remediation, forestry operations, and endangered species. Compliance with these laws and regulations is a significant factor in our business. We expect to continue to incur significant capital and operating expenditures to maintain compliance with applicable environmental laws and regulations. Our failure to comply with applicable environmental laws and regulations, including permit requirements, could result in civil or criminal fines or penalties or in enforcement actions, including regulatory or judicial orders enjoining or curtailing operations or requiring corrective measures, installation of pollution control equipment, or remedial actions. As an owner and operator of real estate, we may be liable under environmental laws for cleanup and other costs and damages, including tort liability, resulting from past or present spills or

releases of hazardous or toxic substances on or from our properties. Liability under these laws may be imposed without regard to whether we knew of, or were responsible for, the presence of such substances on our property and, in some cases, may not be limited to the value of the property. Unanticipated situations could give rise to material environmental liabilities. Enactment of new environmental laws or regulations or changes in existing laws or regulations might require significant expenditures. We may be unable to generate funds or other sources of liquidity and capital to fund unforeseen environmental liabilities or expenditures.

#### **OUANTITATIVE AND OUALITATIVE DISCLOSURES ABOUT MARKET RISK**

#### ITEM 3.

Changes in interest and currency rates expose the company to financial market risk. We occasionally use derivative financial instruments, such as interest rate swaps, rate hedge agreements, forward purchase contracts, and forward exchange contracts, to hedge underlying debt obligations or anticipated transactions. We do not use them for trading purposes. For qualifying hedges, the interest rate differential is reflected as an adjustment to interest expense over the life of the swap or underlying debt. Gains and losses related to qualifying hedges of foreign currency firm commitments and anticipated transactions are recorded in other comprehensive income (loss) and recognized in income as adjustments of carrying amounts when the hedged transactions occur. Unrealized gains and losses on all other forward exchange contracts are included in current-period net income (loss).

Effective January 2004, we entered into two electricity swaps that convert 7 and 36 megawatts of usage per hour to a fixed price. These swaps expire December 31, 2004. These swaps were designated as cash flow hedges. The changes in the fair value of the swaps, net of taxes, were recorded in "Accumulated other comprehensive loss" in our Consolidated Balance Sheet.

In November 2003, we entered into a natural gas swap to hedge the variable cash flow risk on 25,000 MMBtu per day of natural gas usage to a fixed price. The swap expired in March 2004. The swap was designated as a cash flow hedge. Accordingly, changes in the fair value of the swap, net of taxes, were recorded in "Accumulated other comprehensive loss" in our Consolidated Balance Sheets. The swap was fully effective in hedging the changes in the index price of the hedged item. In April 2004, we entered into a natural gas swap to hedge the variable cash flow risk on 2,520,000 MMBtu's of gas allocated on a monthly basis. The swap expires in October 2004 and was designated as a cash flow hedge.

In April and May 2004, we entered into two interest rate swaps with notional amounts of \$50 million each. These swaps convert \$100 million of fixed-rate \$150 million 7.50% debentures to variable-rate debt based on six-month LIBOR plus approximately 3.9% for the April swap and 3.8% for the May swap. The swaps expire in February 2008. The swaps are designated as fair value hedges of a proportionate amount of the fixed-rate debentures. The swaps and debentures are marked to market, with changes in the fair value of the instruments recorded in income (loss).

In March 2002, we entered into an interest rate swap with a notional amount of \$50 million. This swap converts \$50 million of fixed-rate \$150 million 7.05% debentures to variable-rate debt based on six-month LIBOR plus approximately 2.2%. The effective interest rates at March 31, 2004 and 2003, were 3.5% and 3.6%. The swap expires in May 2005. This swap is designated as a fair value hedge of a proportionate amount of the fixed-rate debentures. The swap and debentures are marked to market, with changes in the fair value of the instruments recorded in income (loss). This swap was fully effective in hedging the changes in the fair value of the hedged item; accordingly, changes in the fair value of this instrument had no net effect on our reported income (loss).

In February 2001, we entered into two interest rate swaps with notional amounts of \$50 million each, one that matured in February 2003 and one that matured in February 2004. In November 2001, we entered into an interest rate swap with a notional amount of \$50 million that will mature in November 2004. The swaps hedged the variable cash flow risk from the variable interest payments on \$50 million of our LIBOR-based debt in 2004 and 2003. The effective interest rates from the swaps at March 31, 2004 and 2003, were 2.4% and 3.2%. Changes in the fair value of these swaps, net of taxes, were recorded in "Accumulated other comprehensive loss" and reclassified to "Interest expense" as interest expense was recognized on the LIBOR-based debt. Amounts reclassified for the three months ended March 31, 2004 and 2003, increased interest expense by \$0.6 million, and \$2.0 million, respectively. Ineffectiveness related to these hedges was not significant.

We are exposed to modest credit-related risks in the event of nonperformance by counterparties to these utility and interest rate swaps. However, we do not expect the counterparties, which are all major financial institutions, to fail to meet their obligations.

#### **CONTROLS AND PROCEDURES**

#### ITEM 4.

- (a) As of the end of the period covered by this report, the chief executive officer and chief financial officer directed and supervised an evaluation of the design and operation of our disclosure controls and procedures pursuant to Rule 13a-15(e) of the Securities Exchange Act of 1934. The evaluation was conducted to determine whether the company's disclosure controls and procedures were effective in bringing material information about the company to the attention of senior management. Based on that evaluation, our chief executive officer and chief financial officer concluded that the company's disclosure controls and procedures are effective in alerting them in a timely manner to material information that the company is required to disclose in its filings with the Securities and Exchange Commission.
- (b) Since our evaluation, we have made no significant changes in the design or operation of our internal controls. Likewise, we have not taken corrective actions or made changes to other factors that could significantly affect the design or operation of these controls.

#### **PART II - OTHER INFORMATION**

#### ITEM 1. LEGAL PROCEEDINGS

For information concerning legal proceedings, see our Annual Report on Form 10-K for the year ended December 31, 2003.

#### ITEM 2. CHANGES IN SECURITIES

Information concerning our stock repurchases in first quarter 2004 is as follows:

Period	Total Number of Shares (or Units) Purchased	Average Price Paid per Share (or Unit)	Total Number of Shares (or Units) Purchased as Part of Publicly Announced Plans or Programs	Maximum Number (or Approximate Dollar Value) of Shares (or Units) that May Yet Be Purchased Under the Plans or Programs
January 1 - January 31, 2004	119	\$34.10	119	4,254,119
February 1 - February 29, 2004	100	\$32.81	100	4,254,019
March 1 - March 31, 2004	183	\$32.67	183	4,253,836

In September 1995, our board of directors authorized us to purchase up to 4.3 million shares of our common stock. As part of this authorization, we repurchase odd-lot shares (fewer than 100 shares) from shareholders wishing to exit their holdings in our common stock. We retire the shares that we repurchase under this program. This program will remain in effect until it is either terminated or suspended by our board of directors.

#### ITEM 4. SUBMISSION OF MATTERS TO A VOTE OF SECURITY HOLDERS

We held our annual meeting of shareholders on April 15, 2004. A total of 91,398,774 shares of common and preferred stock were outstanding and entitled to vote at the meeting. Of the total outstanding, 82,923,440 shares were represented at the meeting.

Shareholders cast votes for election of the following directors whose terms expire in 2007:

	<u>In Favor</u>	Withheld	Not Voted
Claire S. Farley	78,635,478	4,287,962	
Rakesh Gangwal	76,629,675	6,293,765	
Gary G. Michael	78,737,255	4,186,185	
A. William Reynolds	79,642,468	3,280,972	

Continuing in office are Richard R. Goodmanson, Edward E. Hagenlocker, George J. Harad, and Jane E. Shaw, whose terms expire in 2006, and Francesca Ruiz de Luzuriaga, Carolyn M. Ticknor, and Ward W. Woods, whose terms expire in 2005.

Our shareholders ratified the appointment of KPMG LLP as our independent auditor for 2004 with 81,718,677 votes cast for and 723,834 against, while 480,929 shares abstained and zero were not voted.

Our shareholders voted against a shareholder proposal to separate the position of chairman of the board and chief executive officer. The shareholders cast 18,298,766 votes for and 50,811,235 against, while 745,440 shares abstained and 13,067,999 were not voted.

#### ITEM 6. EXHIBITS AND REPORTS ON FORM 8-K

(a) Exhibits.

Required exhibits are listed in the Index to Exhibits and are incorporated by reference.

(b) Reports on Form 8-K.

On April 20, 2004, we filed a Form 8-K with the Securities and Exchange Commission to furnish the earnings release announcing our first quarter 2004 financial results and selected pages from our First Quarter 2004 Fact Book.

#### **SIGNATURES**

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

BOISE CASCADE CORPORATION

/s/ Thomas E. Carlile

Thomas E. Carlile Vice President and Controller (As Duly Authorized Officer and Chief Accounting Officer)

Date: May 7, 2004

#### **BOISE CASCADE CORPORATION**

#### **INDEX TO EXHIBITS**

Filed With the Quarterly Report on Form 10-Q for the Quarter Ended March 31, 2004

<u>Number</u>	<u>Description</u>	Page <u>Number</u>
11	Computation of Per-Share Income (Loss)	45
12.1	Ratio of Earnings to Fixed Charges	46
12.2	Ratio of Earnings to Combined Fixed Charges and Preferred Dividend Requirements	47
31.1	CEO Certification Pursuant to Section 302 of the Sarbanes- Oxley Act of 2002	48
31.2	CFO Certification Pursuant to Section 302 of the Sarbanes- Oxley Act of 2002	49
32	Section 906 Certifications of Chief Executive Officer and Chief Financial Officer of Boise Cascade Corporation	50

#### **Boise Cascade Corporation and Subsidiaries**

Computation of Per-Share Income (Loss)

#### Three Months Ended March 31

	 2004		2003
		(thousands, except per-share amounts)	
Basic			
Income (loss) before cumulative effect of accounting changes	\$ 63,465	\$	(18,743)
Preferred dividends (a)	(3,366)		(3,266)
Basic income (loss) before cumulative effect of accounting changes	60,099		(22,009)
Cumulative effect of accounting changes, net of income tax	-		(8,803)
Basic income (loss)	\$ 60,099	\$	(30,812)
	======		======
Average shares used to determine basic income (loss) per common share	86,075		58,289
	======		======
Basic income (loss) per common share before cumulative effect of accounting changes	\$0.70		\$(0.38)
Cumulative effect of accounting changes, net of income tax	-		(0.15)
Basic income (loss) per common share	\$0.70		\$(0.53)
	=====		=====
Diluted			
Basic income (loss) before cumulative effect of accounting changes	\$ 60,099	\$	(22,009)
Preferred dividends eliminated	3,366		3,266
Supplemental ESOP contribution	(3,063)		(2,936)
Diluted income (loss) before cumulative effect of accounting changes	60,402		(21,679)
Cumulative effect of accounting changes, net of income tax	-		(8,803)
Diluted income (loss)	\$ 60,402	\$	(30,482)
	======		======
Average shares used to determine basic income (loss) per common share	86,075		58,289
Restricted stock, stock options, and other	1,883		176
Series D Convertible Preferred Stock	3,309		3,415
Average shares used to determine diluted income (loss) per common share	91,267		61,880
	======		======
Diluted income (loss) per common share before cumulative effect of accounting changes	\$0.66		\$(0.35)
Cumulative effect of accounting changes, net of income tax	-		(0.14)
Diluted income (loss) per common share (b)	\$0.66		\$(0.49)
	=====		====

<sup>(</sup>a) The dividend attributable to the company's Series D Convertible Preferred Stock held by the company's employee stock ownership plan (ESOP) is net of a tax benefit.

<sup>(</sup>b) For the three months ended March 31, 2003, the computation of diluted loss per common share was antidilutive; therefore, amounts reported for basic and diluted loss were the same.

**Three Months Ended** 

## Boise Cascade Corporation and Subsidiaries Ratio of Earnings to Fixed Charges

	Year Ended December 31							March 31		
	1999	2000		2001	2002	2003	-	2003	2004	
					(thous	ands)	-			
Interest costs	\$ 146,124	\$ 152,322	2 \$	129,917	\$ 133,762	\$ 134,930	\$	32,739	\$ 41,601	
Guarantee of interest on ESOP debt	12,856	10,880	0	8,732	6,405	3,976		1,083	453	
Interest capitalized during the period	238	1,458	В	1,945	3,937	391		148	27	
Interest factor related to noncapitalized leases (a)	13,065	13,394	4	11,729	11,128	15,974		2,763	29,285	
Total fixed charges	\$ 172,283	\$ 178,054	 4 \$	152,323	\$ 155,232	\$ 155,271 ======	\$	36,733	\$ 71,366 ======	
Income (loss) before income taxes, minority interest, and cumulative effect of accounting changes	\$ 355,940	\$ 298,333	1 \$	(48,558)	\$ (12,214		\$	(29,395)		
Undistributed (earnings) losses of less than 50%- owned entities, net of distributions received Total fixed charges	(6,115) 172,283	(2,06: 178,05	,	8,039 152,323	2,435 155,232	( , ,		59 36,733	(5,026) 71,366	
Less: Interest capitalized	(238)			(1,945)				(148)		
Guarantee of interest on ESOP debt	(12,856)	•	,	(8,732)		, , ,		(1,083)	, ,	
Total earnings before fixed charges	\$ 509,014 =====	\$ 461,980 ======	 6 \$ = =	101,127	\$ 135,111 ======	\$ 161,506 ======	\$	6,166	\$ 167,131 ======	
Ratio of earnings to fixed charges	2.95	2.59	9	-	-	1.04		-	2.34	
Excess of fixed charges over earnings before fixed charges	\$	\$ -	- \$	51,196	\$ 20,121	. \$	\$	30,567	\$	

Interest expense for operating leases with terms of one year or longer is based on an imputed interest rate for each lease.

2.15

36,387 \$

**Three Months Ended** 

#### **Boise Cascade Corporation and Subsidiaries**

Ratio of Earnings to Combined Fixed Charges and Preferred Dividend Requirements

#### Year Ended December 31 March 31 1999 2000 2001 2002 2003 2003 2004 (thousands) Interest costs \$ 146,124 \$ 152,322 \$ 129,917 \$ 133,762 \$ 134,930 32,739 41,601 Interest capitalized during the period 238 1,458 1,945 3,937 391 148 27 Interest factor related to noncapitalized leases (a) 13,065 13,394 11,729 15,974 2,763 29,285 11,128 70,913 Total fixed charges 159,427 167,174 143,591 148,827 151,295 35,650 Preferred stock dividend requirements - pretax 17,129 16,019 15,180 14,548 13,864 6,903 6,833 Combined fixed charges and preferred dividend requirements \$ 176,556 \$ 183,193 \$ 158,771 \$ 163,375 \$ 165,159 42.553 \$ 77.746 Income (loss) before income taxes, minority interest, and cumulative effect of accounting changes \$ 355,940 \$ 298,331 \$ (48,558) \$ (12,214) \$ (29,395) \$ 101,271 Undistributed (earnings) losses of less than 50%owned entities, net of distributions received (2,061)8,039 59 (6,115)2,435 (8,695)(5,026)Total fixed charges 35,650 70,913 159,427 167,174 143,591 148,827 151,295 Less interest capitalized (238)(1,458)(1,945)(3,937)(391)(148)(27)Total earnings before fixed charges \$ 509,014 \$ 461,986 \$ 101,127 \$ 135,111 \$ 161,506 6,166 \$ 167,131

2.52

57,644 \$

28,264 \$

3,653

\$

2.88

-- \$

Ratio of earnings to combined fixed charges and

Excess of combined fixed charges and preferred dividend requirements over total earnings before

preferred dividend requirements

fixed charges

<sup>(</sup>a) Interest expense for operating leases with terms of one year or longer is based on an imputed interest rate for each lease.

#### **CEO CERTIFICATION PURSUANT TO SECTION 302**

#### OF THE SARBANES-OXLEY ACT OF 2002

- I, George J. Harad, chief executive officer of Boise Cascade Corporation, certify that:
- 1. I have reviewed this quarterly report on Form 10-Q of Boise Cascade Corporation;
- Based on my knowledge, this quarterly report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this quarterly report;
- 3. Based on my knowledge, the financial statements, and other financial information included in this quarterly report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this quarterly report;
- 4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) for the registrant and have:
  - designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this quarterly report is being prepared;
  - evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this quarterly report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this quarterly report based on such evaluation; and
  - disclosed in this quarterly report any change in the registrant's internal control over financial reporting that occurred during the period covered by this quarterly report that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- 5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
  - a. all significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
  - b. any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: May 7, 2004

/s/ George J. Harad

George J. Harad Chief Executive Officer

#### CFO CERTIFICATION PURSUANT TO SECTION 302 OF THE SARBANES-OXLEY ACT OF 2002

- I, Theodore Crumley, chief financial officer of Boise Cascade Corporation, certify that:
- 1. I have reviewed this quarterly report on Form 10-Q of Boise Cascade Corporation;
- Based on my knowledge, this quarterly report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this quarterly report;
- 3. Based on my knowledge, the financial statements, and other financial information included in this quarterly report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this quarterly report;
- 4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) for the registrant and have:
  - designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this quarterly report is being prepared;
  - evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this quarterly report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this quarterly report based on such evaluation; and
  - disclosed in this quarterly report any change in the registrant's internal control over financial reporting that occurred during the period covered by this quarterly report that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- 5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
  - a. all significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
  - b. any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: May 7, 2004

/s/ Theodore Crumley

Theodore Crumley
Chief Financial Officer

## SECTION 906 CERTIFICATIONS OF CHIEF EXECUTIVE OFFICER AND CHIEF FINANCIAL OFFICER OF BOISE CASCADE CORPORATION

We are providing this Certificate pursuant to Section 906 of the Sarbanes-Oxley Act of 2002, 18 U.S.C., Section 1350. It accompanies Boise Cascade Corporation's quarterly report on Form 10-Q for the quarter ended March 31, 2004.

I, George J. Harad, Boise Cascade Corporation's chief	f executive officer, certify that:
(i) the Form 10-Q fully complies with the requirement 78m(a) or 78o(d)); and	ents of Section 13(a) or Section 15(d) of the Securities Exchange Act of 1934 (15 U.S.C
(ii) the information contained in the Form 10-Q fair results of operations.	rly presents, in all material respects, Boise Cascade Corporation's financial condition and
	/s/ George J. Harad
	George J. Harad Chief Executive Officer
I, Theodore Crumley, Boise Cascade Corporation's chi	ief financial officer, certify that:
(i) the Form 10-Q fully complies with the requirement $78m(a)$ or $78o(d)$ ; and	ents of Section 13(a) or Section 15(d) of the Securities Exchange Act of 1934 (15 U.S.C
(ii) the information contained in the Form 10-Q fair results of operations. $ \\$	rly presents, in all material respects, Boise Cascade Corporation's financial condition and
	/s/ Theodore Crumley
	Theodore Crumley Chief Financial Officer

Dated: May 7, 2004

A signed original of this written statement required by Section 906 has been provided to Boise Cascade Corporation and will be retained by Boise Cascade Corporation and furnished to the Securities and Exchange Commission or its staff upon request.